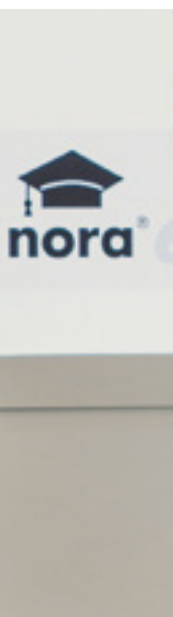




# Rubber floor coverings and accessories 2022

**nora**<sup>®</sup>  
by Interface<sup>®</sup>







# Innovative floor coverings made in Germany

We are driven by the idea of creating outstanding and distinctive flooring solutions that meet the widest possible range of applications. We have found the ideal material for this in high-quality rubber, which we transform into permanently resilient and extremely resistant floor coverings through an innovative manufacturing process.

nora floor coverings are highly flame retardant (acc. to EN 13501), exhibit outstanding ergonomic properties and effectively absorb footfall sound. They are free of phthalate plasticisers, which keeps them dimensionally stable, while their dense and closed surface makes cleaning and maintenance easy. All of which are properties highly valued by our customers in a wide variety of application areas.

Our floor coverings are extremely versatile and can be used virtually anywhere. You will find them worldwide for instance in

- hospitals and nursing facilities,
- educational facilities,
- public buildings and transport sector as well as
- industrial buildings.

Above all, everything we do is aimed at achieving our customers' goals. That is why our nora floor coverings deliver unparalleled service today, tomorrow and far into the future.

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# About Interface

Interface, Inc. is a global flooring company specializing in carpet tile and resilient flooring, including luxury vinyl tile (LVT) and nora® rubber flooring.

Interface helps its customers to create high-performance interior spaces that support well-being, productivity, and creativity, as well as the sustainability of the planet. The mission Climate Take Back™ invites stakeholders to join and to act in a way that restores the planet and creates a climate fit for life.

Learn more about Interface at [interface.com](https://interface.com) and [blog.interface.com](https://blog.interface.com) and the Carbon Neutral Floors™ program at [interface.com/carbonneutral](https://interface.com/carbonneutral).

With products from nora, Interface complements its portfolio, giving customers more choices to meet their flooring needs across endless commercial applications. Together, we can create beautiful, functional spaces that have a positive impact on people's lives and the planet.



# Interface + nora

Together, Interface and nora offer an unrivaled capacity to cover every single area of your building – from a single source. We can help you find the ideal flooring solutions with the functional properties you need for different spaces – from the classroom to the conference room, to retail spaces and public areas, all the way through stairwells to laboratories and operating rooms.

We have the product range and application expertise to help you find exactly what you need, where you need it. And we look forward to helping you find it.





# Carbon Neutral Floors™

In keeping with its 25-year commitment to sustainability, Interface has taken a holistic approach to carbon neutrality, looking beyond carbon emissions from manufacturing to considering and calculating emissions across the entire product life cycle. This begins with raw materials and continues through manufacturing, transportation, maintenance and ultimately end-of-life product take-back and recycling.

In 2018, the company launched the Carbon Neutral Floors™ program, which is offered as a standard to every customer, at no extra cost, to help them meet their own sustainability goals while also allowing them to reduce the emissions impact of their projects or spaces. Through the Carbon Neutral Floors™ program, Interface also offers project certificates to provide information to each customer to help them understand the carbon impact of their purchase. For each flooring purchase, the company can calculate the estimated carbon reductions and present that documentation to the customer at the project or total global purchase level.

As a part of the Interface Group, nora systems GmbH has been included into the Carbon Neutral Floors™ program in 2019 as well, which means that also nora® rubber floor coverings are CO<sub>2</sub> neutral\* across their entire product life cycle. As a result, Interface's entire product portfolio – carpet tiles, luxury vinyl tiles (LVT), and now also nora® rubber floor coverings – is CO<sub>2</sub> neutral.

\*nora® floor coverings are CO<sub>2</sub> neutral over the entire product life cycle. We are continuously working on further reducing CO<sub>2</sub> emissions within the value chain through various measures. Remaining CO<sub>2</sub> emissions are offset by the acquisition of certificates relating to audited emission reduction projects.



# Building and corporate certifications, memberships and cooperation agreements

We take our responsibilities towards the environment and society extremely seriously. Various independent facilities have confirmed this to us in the form of different certificates and awards, not just in Germany but in other countries as well.

Sustainability criteria are becoming more and more important in the realisation of building concepts. In public procurement law they are often mandatory for the tender and decisive for the award of a contract. nora can help you score at green building rating systems.



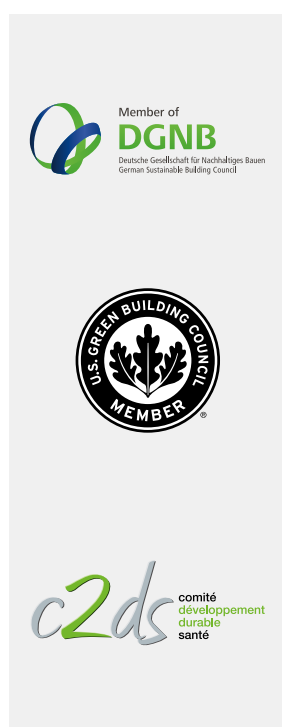
## Building certifications

nora® rubber floor coverings, nora® accessories, and nora® installation materials can enhance the sustainability properties of buildings for DGNB (German Sustainable Building Council), LEED (Leadership in Energy and Environmental Design), BREEAM (BRE Environmental Assessment Method), and other certifications.

[www.dgnb.de/en/](http://www.dgnb.de/en/)

[www.usgbc.org/leed](http://www.usgbc.org/leed)

[www.breeam.com/](http://www.breeam.com/)



## Memberships and corporate certifications

nora systems GmbH maintains a large number of fruitful relationships with different sustainability institutions. Because our attitude is: Together we are stronger when it comes to preserving our environment.

At nora systems, the production methods and all raw materials are subject to high ecological standards, and nora® products are internationally certified and regularly tested by independent institutes.

In the field of the environment and sustainability, nora systems is one of the leading companies in its sector and is among the initiators of the German Sustainable Building Council (DGNB) and a member of the U.S. Green Building Council (USGBC). nora was the first resilient floor covering manufacturer to publish Environmental Product Declarations (EPDs), and nora was also one of the first resilient flooring manufacturers to receive ISO 14001 certification for our environmental management systems.

Research and innovation are important parts of nora's corporate policy. For this reason, the "German Stifterverband" awarded nora the seal "Innovative through Research", which honours researching companies for the special responsibility they assume for the state and society.



Certified: DIN EN ISO 14001,  
DIN EN ISO 50001



# nora® floor coverings

## Eco-labels, approvals and Environmental Product Declarations



[www.blauer-engel.de/uz120](http://www.blauer-engel.de/uz120)

### The Blue Angel

One of the world's most famous and oldest eco-label, initiated by the Cabinet of Germany. This guarantees that products fulfil particularly stringent environmental, health, and performance requirements, including emission and constituent specifications.

Approval criteria: DE-UZ 120



### Cradle to Cradle

Cradle to Cradle is a quality standard that examines the biological and technical regenerative cycle of a product's materials. Against this background, the aim is to develop respectively promote a potentially infinite recycling economy. The rating levels range from Basic to Bronze, Silver, Gold and Platinum.

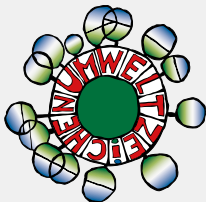
Approval criteria: Cradle to Cradle Certified™ Product Standard



### Greenguard Gold

Greenguard Gold Certification promotes the protection and safety of sensitive persons in regards to indoor air quality. Certified products fulfil stringent emission standards, affording an invaluable contribution to the quality of indoor air.

Approval criteria: UL 2818 Standard for Chemical Emissions for Building Materials



### Austrian eco-label

The Austrian eco-label is awarded by the Austrian Ministry of Agriculture, Forestry, Environment, and Water Management. It provides information on the environmental impact of consumer goods that arises from their production, usage and disposal. Certified floor coverings exert as small an impact as possible on the environment and health over their whole life cycle.

Approval criteria: UZ 42



### ecobau

The ecobau association has been promoting sustainable and healthy building in Switzerland since 2005. ecobau members include public building authorities from the federal government, cantons and cities, as well as organizations such as KBOB, CRB and educational institutions. Together they develop planning tools for ecological construction to support building authorities, planners and architects. The environmental impact of different building materials is assessed from production to disposal.

Approval criteria: Methodology building materials ecobau

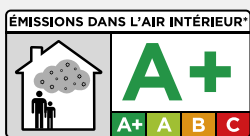


### M1

The Finnish test mark M1 is regarded as the highest certification for building products in the Scandinavian region. Besides stringent emission thresholds for total volatile organic compounds (TVOCs), the label also includes a sensory odour test.

Approval criteria: Classification of Indoor Climate 2018 and the Classification of Building Materials: General Instructions.





## Etiquetage

In France, building products are classified according to their potential for emissions. The object is to eliminate risks to the health of persons inside the building. Approval criteria: French VOC label – Emissions dans l'air intérieur (Décret n° 2011-321)



## Byggvarubedömningen

The Swedish institute Bygghälsöindex assesses the sustainability of building products with respect to their emissions, constituents, and production process. The products are classified as "Recommended", "Accepted", or "To be Avoided". Approval criteria: Bygghälsöindex's criteria for chemical content and life cycle aspects



## Indoor Air Comfort GOLD

The Eurofins certification Indoor Air Comfort GOLD combines emissions requirements of the most important European eco-labels in one certificate. With this international label, planners, building owners and architects can specifically use products that do not compromise indoor air by giving off impurities. It means that more purposefully selected products can be used that have been certified thanks to their low emission levels and their sustainable properties.



## Singapore Greenbuilding

Singapore Greenbuilding sets high standards and benchmarks for green building solutions. It certifies eco-friendly building products that are resource-efficient, potentially more economical and lower the environmental impact. This certification also considers if the product provides better indoor air quality for a more healthy and productive workplace in buildings. Products can be rated from Good to Very Good, Excellent to Leader.

Approval criteria: Singapore Green Building Product Certification Scheme



## Global GreenTag

Global GreenTag is a multi-criteria, green product rating and certification system. It examines the Life Cycle Assessment (LCA) of a product and assesses different benefits as for example greenhouse gas emissions, human health and ecotoxicity as well as biodiversity and resource consumption. Products are awarded on the following three levels: A, B and C.

Approval criteria: GreenTag Standard v4.0



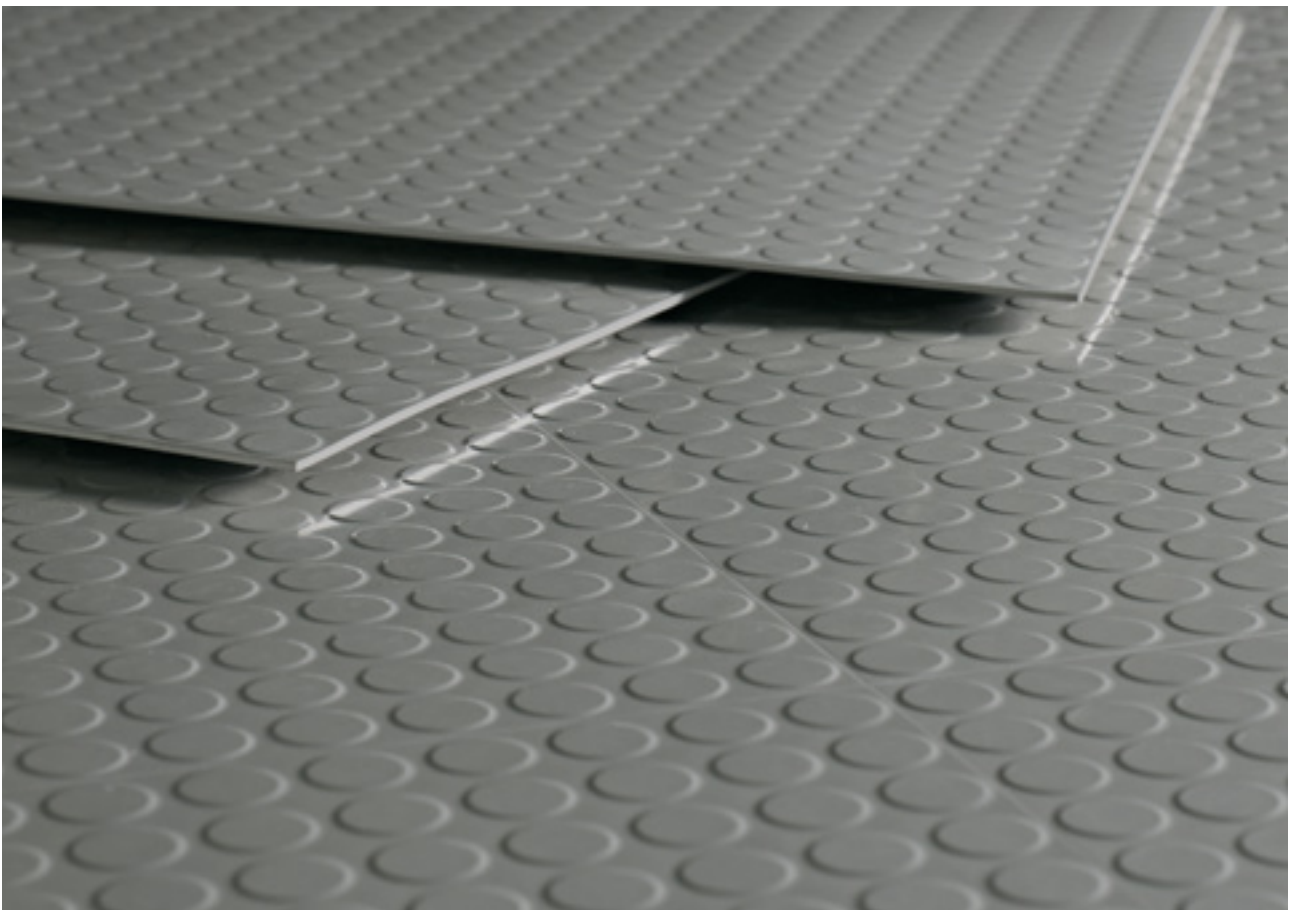
## EPDs from Institut Bauen und Umwelt e.V.

EPDs (Environmental Product Declarations) are issued on the basis of international standards by the Institut Bauen und Umwelt e.V. (IBU). They document the ecological aspects of a product over its whole life cycle. An EPD is a neutral, but invaluable source of information in the choice of sustainable building products.

# High-quality rubber floor coverings

nora® floor coverings are made of high-quality industrial rubber. They are mixed with minerals from natural sources and other components, such as colour pigments, pulled into blanks, pressed and then vulcanized under heat and high pressure.

Due to the special properties of rubber, nora® floor coverings don't require phthalate plasticisers and don't need to be coated. They retain their unique functionality and aesthetics for decades. The floor coverings are rounded off by an unparalleled range of accessories and an outstanding service for a design that is both harmonious and cross-functional - across all surfaces, stairs and levels.



# Our products offer boundless possibilities

Everyone aspires to individuality. Why should this claim stop at the floor covering? Our norament product line together with our special floorings form a perfectly practical synthesis of design and functionality with consideration of environmental impacts. We are therefore convinced that we can offer our customers the perfect solution for every need and creative idea. Get to know our product portfolio on the following pages, and learn more about how you can set highlights with nora® floor coverings and system solutions.

## norament®

This classic rubber floor covering is a convincing combination of outstanding quality and functionality. Thanks to its dense surface, it withstands even the highest loads and furthermore can be used in a wide variety of working environments, for example in the industrial sector. The product portfolio comprises a total of six designs: from the classic pastille norament® 926/825, which was used for decades at Frankfurt Airport, the center of European air traffic, to norament® 926 arago, which due to its stone look lends a modern ambience to interiors.

## Special floorings

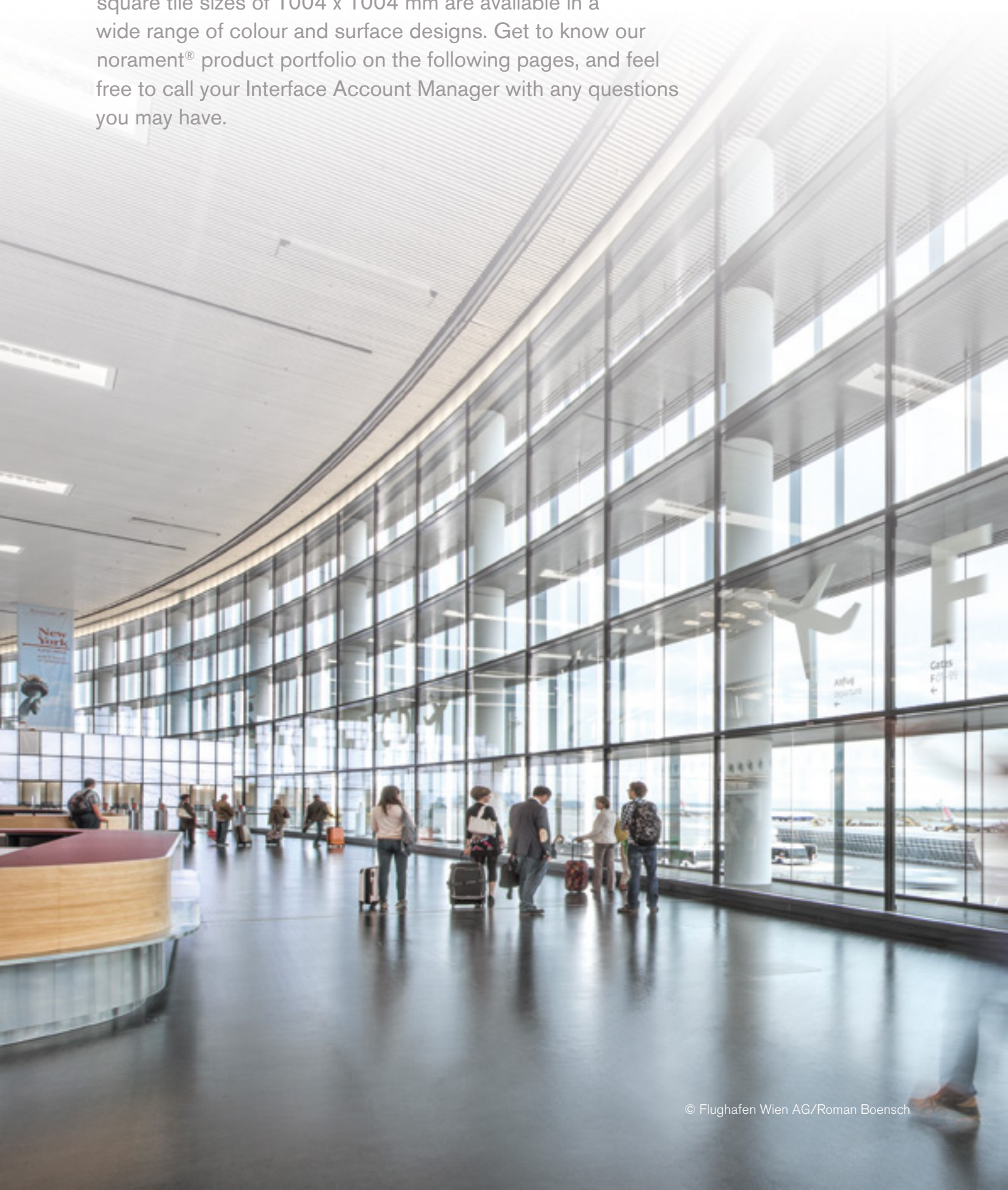
We have developed various special floor coverings for areas subject to special technical standards and requirements. These include floor coverings with electrostatically dissipative or conductive qualities, removable floor coverings or highly specialised solutions for ice rinks, golf facilities, and many more.





# norament®

norament®, the pioneer among rubber floor coverings, represents absolute top quality and functionality. The standard square tile sizes of 1004 x 1004 mm are available in a wide range of colour and surface designs. Get to know our norament® product portfolio on the following pages, and feel free to call your Interface Account Manager with any questions you may have.





Children's Hospital Colorado, USA © John Wagman Global Photo Associates



Kita "An der Schutter", Ingolstadt, Germany © Dirk Wilhelmy



taz, Berlin, Germany

© Stephan Falk



Elementary and Middle School Niederaichbach, Germany © Markus Bachmann



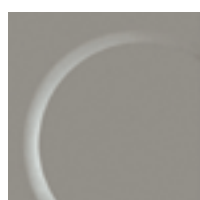


# norament® 926/825

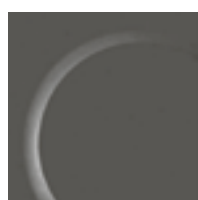
One-coloured, classic round pastille for use in extremely heavy (926) and heavy-traffic areas (825).



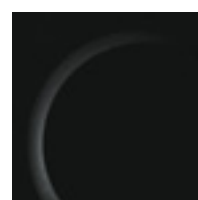
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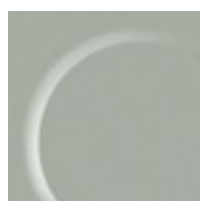
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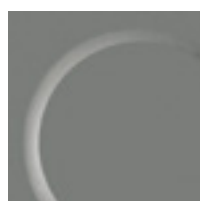
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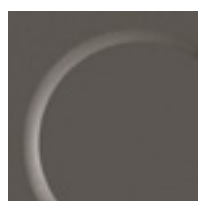
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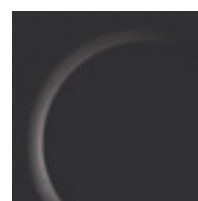
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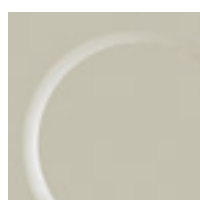
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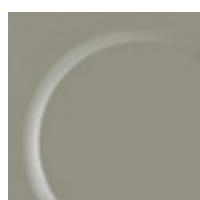
\*0749



\*0716



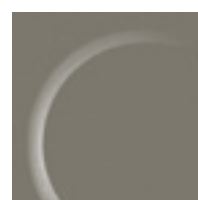
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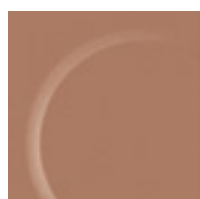
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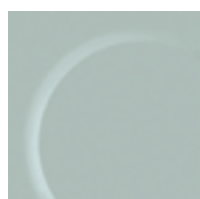
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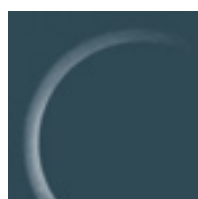
\*0882



5339



5340

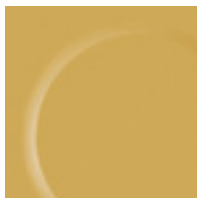


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\*0733

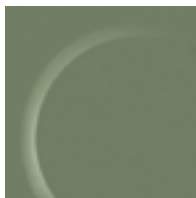




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5342



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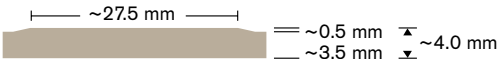
5343

**norament® 926**

20

**Art. 926/354**

□ ~1004 mm x 1004 mm



nora® profile connection dimension: E + U  
Resists most oils and greases

**\* norament® 825**

8

**Art. 825/1902**

□ ~501 mm x 501 mm



nora® profile connection dimension: D + U

\* These colours can also be delivered as norament® 825.

These colours can also be delivered as:

└─ Stairtread norament® 926, page 36

⚠ norament® 992  
for extreme requirements, page 30

**Special colours are available on request.**  
**Please ask for minimum quantities and delivery times.**





# norament® 926 grano

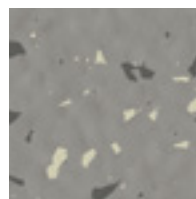
A granular design rich in contrast with a hammerblow surface or a cubic structure for use in extremely heavy-traffic areas.



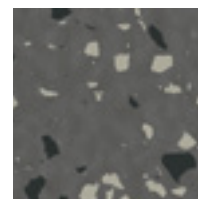
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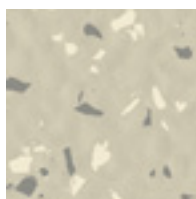
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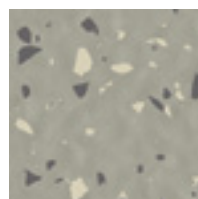
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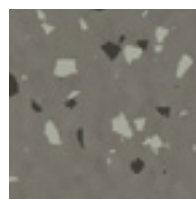
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5308



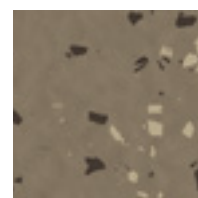
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5310



5311



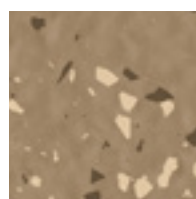
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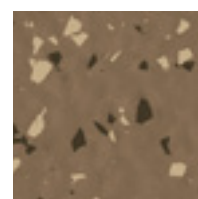
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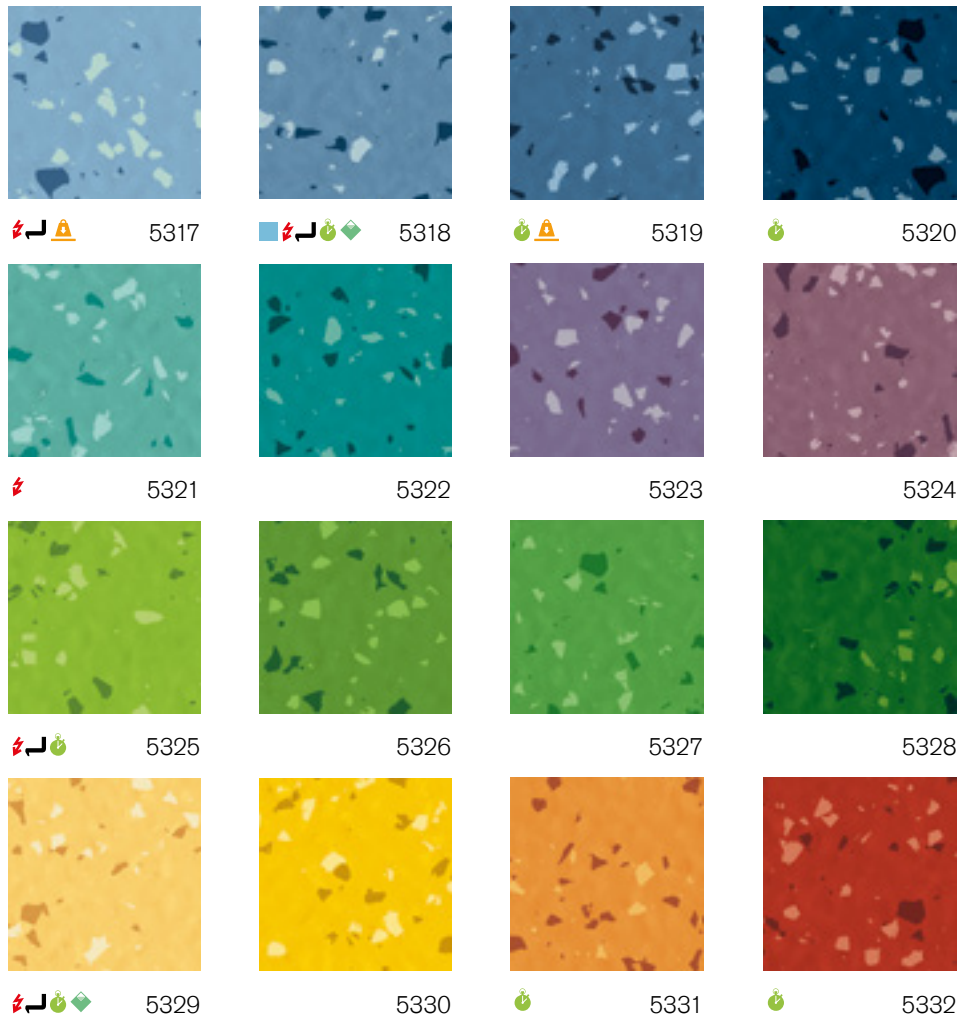
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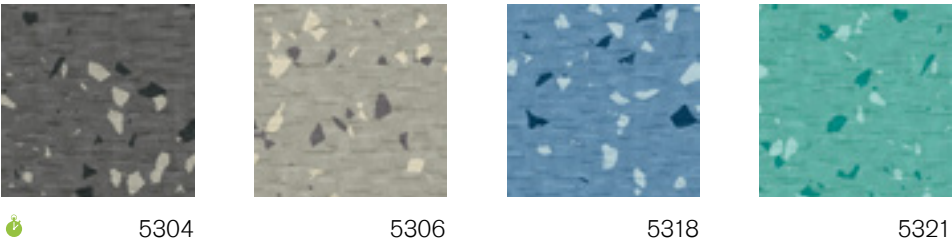
5315



5316



norament® 926 grano · cubic structure



norament® 926 grano  
4  
Art. 926 grano/1870  
□ ~1004 mm x 1004 mm  
~3.5 mm  
nora® profile connection dimension: E + U  
Resists most oils and greases

norament® 926 grano · hammerblow surface

norament® 926 grano  
32  
Art. 926 grano/1880  
□ ~1004 mm x 1004 mm  
~3.5 mm  
nora® profile connection dimension: E + U  
Resists most oils and greases

norament® 926 grano  
5  
Art. 926 grano/1911  
□ ~610 mm x 610 mm  
~3.5 mm  
nora® profile connection dimension: E + U  
Resists most oils and greases

These colours can also be delivered as:

- norament® 928 grano ed electrostatically dissipative, page 33
- Stairtread norament® 926 grano, page 37
- norament® 926 grano nTx self-adhesive, page 46
- norament® 975 LL removable, page 28
- norament® 992 grano for extreme requirements, page 31

Additional information on nora® nTx can also be found at [ntx.nora.com](http://ntx.nora.com).  
Special colours are available on request.  
Please ask for minimum quantities and delivery times.









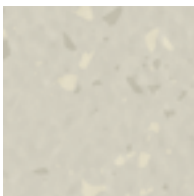


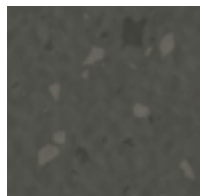



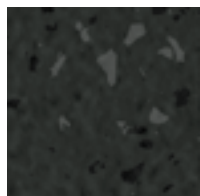


Vehmaan School, Vehmaa, Finland





Tone-in-tone granular design with a hammerblow surface for use in extremely heavy-traffic areas.

|   |   |   |   |
|---|---|---|---|
|  |  |  |  |
| 5101  | 5102  | 5103  | 5104  |
|  |  |  |  |
| 5105  | 5106  | 5107  | 5108  |
|  |  |  |  |
| 5109  | 5110  | 5111  | 5112  |
|  |  |  |  |
| 5113  | 5114  | 5115  | 5116  |



Kita "An der Schutter", Ingolstadt, Germany © Dirk Wilhelmy



**norament® 926 satura**

32

**Art. 926 satura/1880**

□ ~1004 mm x 1004 mm



nora® profile connection dimension: E + U

Resists most oils and greases

These colours can also be delivered as:

└ Stairtread norament® 926 satura, page 38

⌚ norament® 926 satura nTx  
self-adhesive, page 47

**Additional information on nora® nTx can also be found  
at [ntx.nora.com](http://ntx.nora.com).**

**Special colours are available on request.  
Please ask for minimum quantities and delivery times.**



# norament® 926 pado

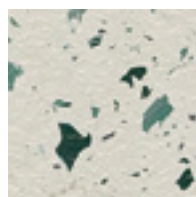
A vivid granular design inspired by ancient terrazzo with a slightly structured two-tone surface for maximum demands.



5501



5502



5503



5504



5505



\*5506



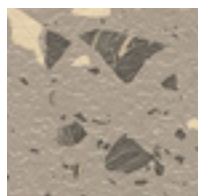
\*5507



5508



5509



5510



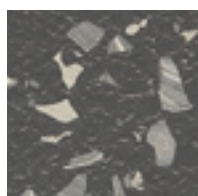
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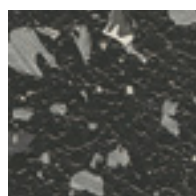
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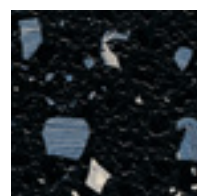
5513



5514



\*5515



\*5516



**norament® 926 pado**

16

**Art. 926 pado/3167**

□ ~1004 mm x 1004 mm



nora® profile connection dimension: E + U

Resists most oils and greases

\* This colour contains granulate from recycled rubber flooring.

 Also available as norament® 926 pado nTx, page 44

Additional information on nora® nTx can  
also be found at [ntx.nora.com](https://ntx.nora.com).

**Special colours are available on request.  
Please ask for minimum quantities and  
delivery times.**



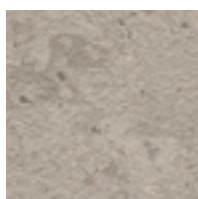


# norament® 926 castello

Slightly structured two-tone surface combined with an irregular grain design and modern marbling for maximum demands.  
No two tiles are the same – each tile is totally unique.



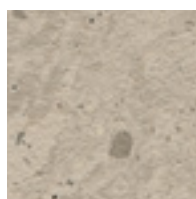
reddot winner 2021



5351



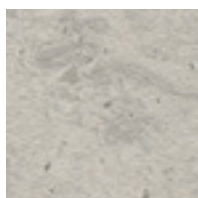
5352



5353



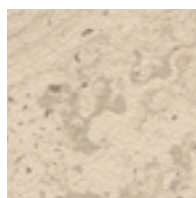
5354



5355



5356



5357



5358

**norament® 926 castello**

8

**Art. 926 castello/3167**


□ ~1004 mm x 1004 mm



~3.5 mm

nora® profile connection dimension: E + U

Resists most oils and greases

 norament® 926 castello nTx  
self-adhesive, page 47

Variations in colour and design, even within one production batch, define the product's aesthetic character.

**Additional information on nora® nTx can also be found at [ntx.nora.com](https://ntx.nora.com).**

**Special colours are available on request.**

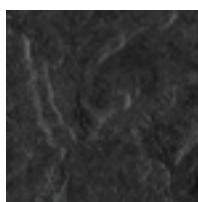
**Please ask for minimum quantities and delivery times.**



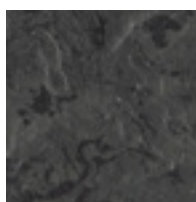


## norament® 926 arago

Flat, direction-oriented relief structure with fine grain design and modern marbling for maximum demands. No two tiles are the same – each tile is totally unique.



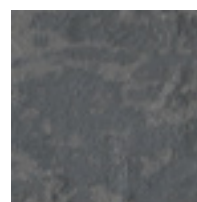
5170



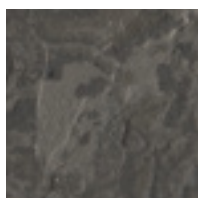
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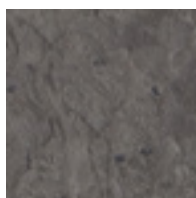
5172



5173



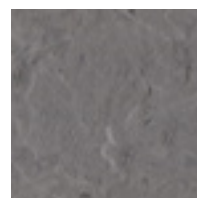
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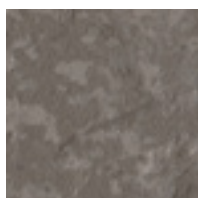
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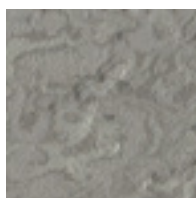
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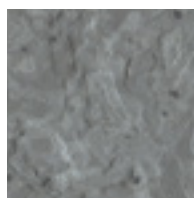
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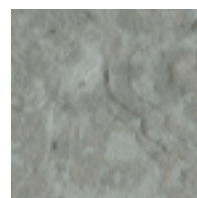
5178



5179



5180



5181



**norament® 926 arago**

12

**Art. 926 arago/3118**

□ ~1004 mm x 502 mm

~3.5 mm

nora® profile connection dimension: E + U

Resists most oils and greases

These colours can also be delivered as:

└ Stairtread norament® 926 arago, page 39

🔒 norament® 926 arago nTx  
self-adhesive, page 47

Order-related smaller formats can be cut for individual installation combinations from norament® 926 arago tiles with the standard dimensions of 1004 mm x 502 mm.

Variations in colour and design, even within one production batch, define the product's aesthetic character.

We supply tiles with chamfered edges on request such that the tile character of the installed floor covering is even more emphasized.

**Additional information on nora® nTx can also be found at [ntx.nora.com](http://ntx.nora.com).****Special colours are available on request.****Please ask for minimum quantities and delivery times.****norament® 926 arago with chamfered edges**

12

**Art. 926 arago/3119**

□ ~998 mm x 497 mm

~3.5 mm

nora® profile connection dimension: E + U

Resists most oils and greases



Cultural center de Warande, Turnhout, Belgium

© Bart Gosselin

# nora® special floorings

We have developed our special floorings for areas subject to special technical standards and requirements. These include floor coverings with electrostatically dissipative or conductive qualities, or highly specialised solutions for ice rinks, golf facilities, and many more. Get to know the range of designs and variants on the following pages.







Hospital Aichach, Germany

© Werner Huthmacher



Seitec Elektronik GmbH, Elsteraue, Germany

© Dirk Wilhelmy



Agilent Technologies Deutschland GmbH & Co. KG,  
Waldbronn, Germany

© Atelier Dirk Altenkirch



Ries Apotheken, Nördlingen, Germany

© Oliver Heinemann



## norament® 975 LL

Removable floor covering that can be quickly installed with the help of an appropriate tackifier. Once fitted it can be used immediately. Particularly suitable for raised access panels, existing old floor coverings and for temporary installations.

norament 975 LL contains 30% recycled content.



### norament® 975 LL · grano design Hammerblow surface



5302



5303



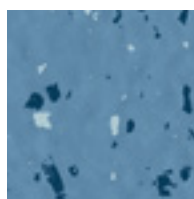
5304



5329



5314



5318

#### norament® 975 LL

 6

#### Art. 975 LL/1880

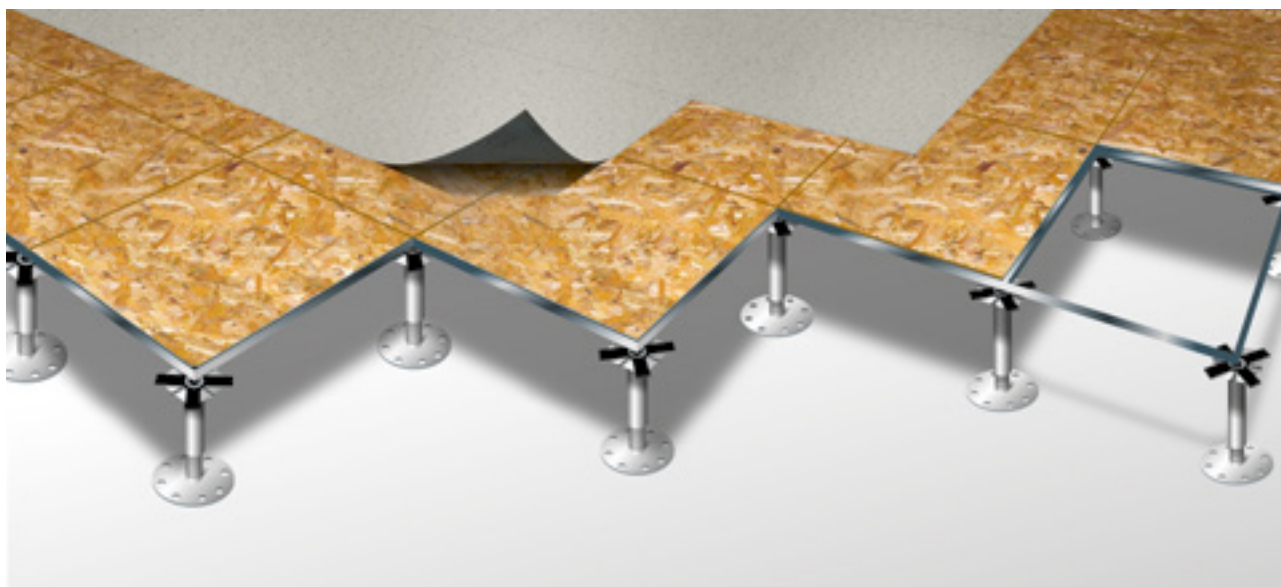
□ ~1000 mm x 1000 mm



nora® profile connection dimension: E + U

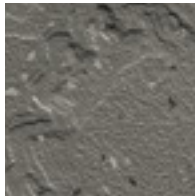
**Special colours are available on request.  
Please ask for minimum quantities and  
delivery times.**

The differences between the design of norament® 975 LL and the standard product norament® 926 grano are production-related. Please request individual colour samples of the required norament® product.

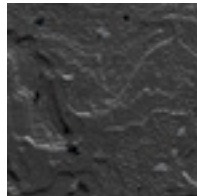


## norament® 975 LL · serra design

### Relief structure



4930



4929

Please note: We supply tiles with chamfered edges on request (Art. 3043).

#### norament® 975 LL



#### Art. 975 LL/3042

□ ~1000 mm x 500 mm



nora® profile connection dimension: E + U

**Special colours are available on request.  
Please ask for minimum quantities and  
delivery times.**

As a genre loose laid flooring may not be the best solution under certain conditions. We are happy to advise you if the floor in your room is subject to:

- High or regular exposure to moisture
- High or frequently occurring dynamic pressure loads (e.g. using forklifts)
- High temperature fluctuations



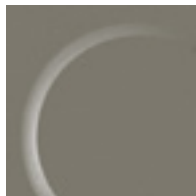
# norament® 992/992 grano

For areas with extreme requirements  
(e.g. ice rinks, golf clubs, animal stables, etc.).

norament 992 contains at least 37% recycled content.



## norament® 992 · round pastille



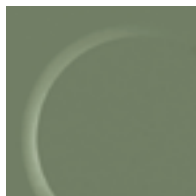
0882



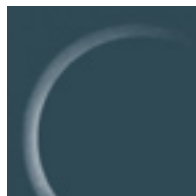
5337



0749



2070



0319



0702

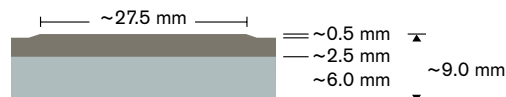
**norament® 992**



6

**Art. 992/1956**

□ ~1002 mm x 1002 mm nora® profile connection dimension: N

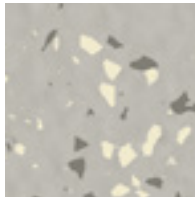


**Special colours are available on request.**  
**Please ask for minimum quantities and delivery times.**

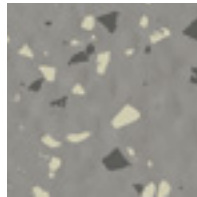




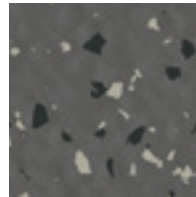
## norament® 992 grano · hammerblow surface



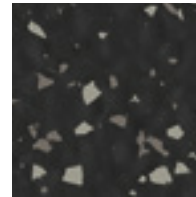
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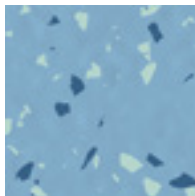
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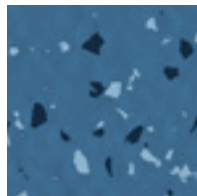
5304



5308



5317



5319

### norament® 992 grano



6

#### Art. 992 grano/1955

□ ~1002 mm x 1002 mm nora® profile connection dimension: N



~3.0 mm

~6.0 mm



~9.0 mm

Special colours are available on request.  
Please ask for minimum quantities and delivery times.



## norament® ec ⚡



Electrostatically conductive “ec” floorings for optimum ESD protection of electronic devices and equipment. Suitable for areas with a risk of explosions.

### norament® 927 grano ec



4617

norament® 927 grano ec



Art. 927 grano ec/1880

□ ~1004 mm x 1004 mm



nora® profile connection dimension: E + U

Suitable for fork-lift-truck areas.  
Largely resistant to acids and alkalis.



# norament® ed ⚡

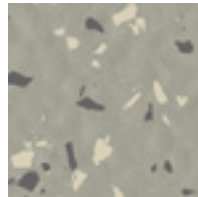


Electrostatically dissipative “ed” floorings for optimum ESD protection of electronic devices and equipment. Protect against electrical shock, resist most oils and greases and are suitable for forklift truck areas.

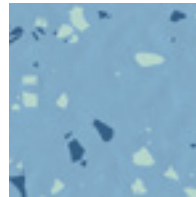
## norament® 928 grano ed



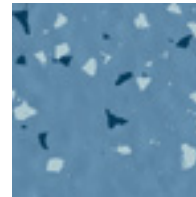
5301



5306



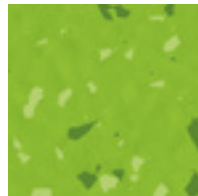
5317



5318



5329



5325



5321



5304

### norament® 928 grano ed



Art. 928 grano ed/1880

□ ~1002 mm x 1002 mm



~3.5 mm

nora® profile connection dimension: E + U

### norament® 928 grano ed



Art. 928 grano ed/1911

□ ~610 mm x 610 mm



~3.5 mm

nora® profile connection dimension: E + U

Special colours are available on request.

Please ask for minimum quantities and delivery times.

### Quick-Installation of nora® ESD floorings

nora ESD floorings can be installed with the unique dry adhesive nora dryfix ed. It accelerates the installation with a high reliability and reduces downtimes significantly. More information can be found on page 50.

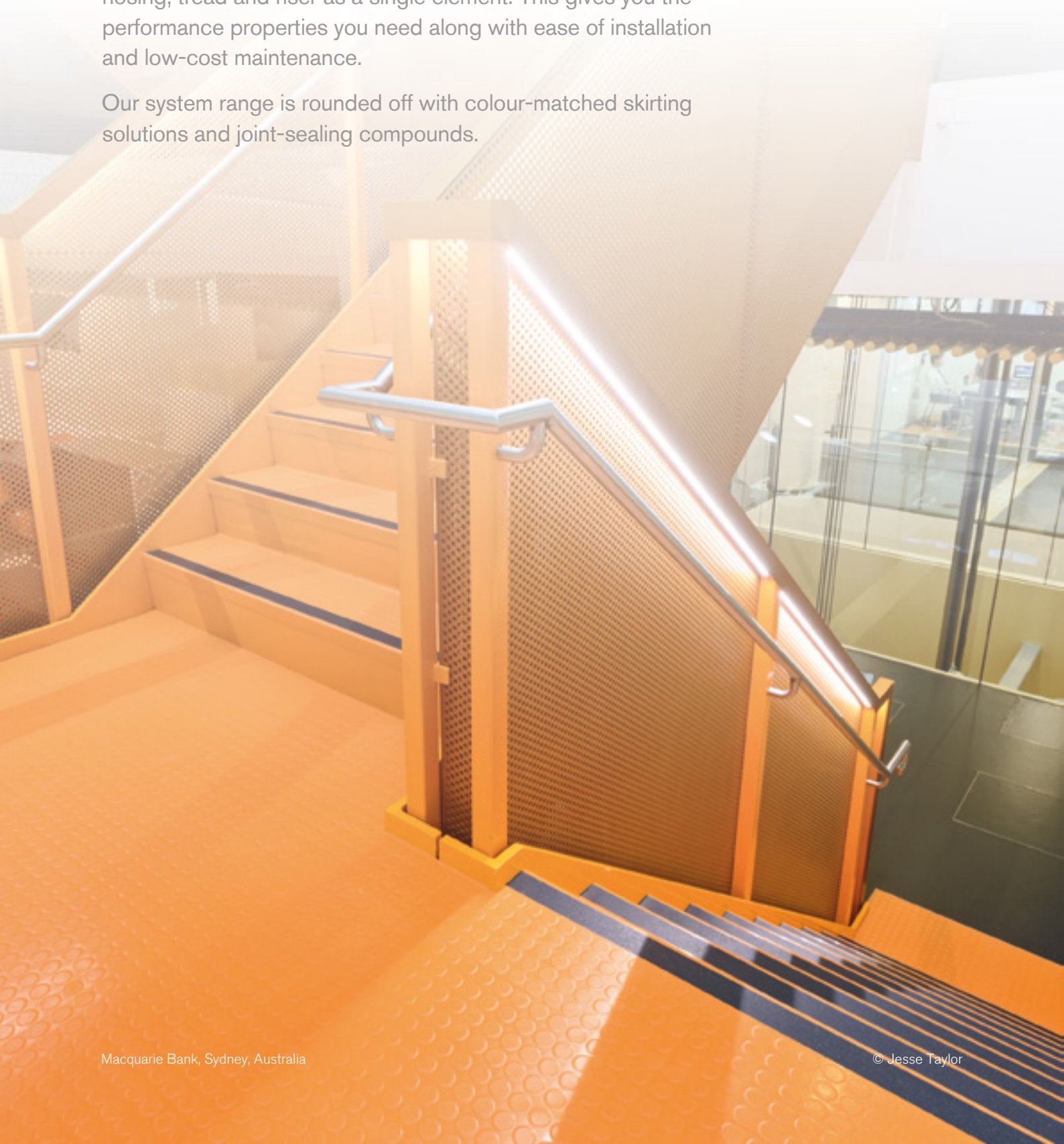


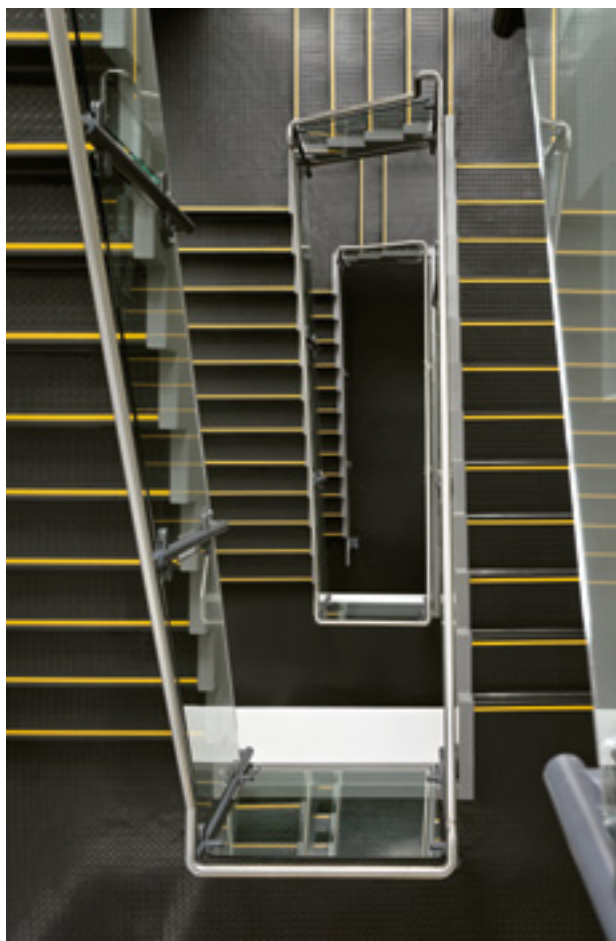
## nora® stairwell solutions

Drawing on all our expertise in floor covering technology, norament stairtreads and accessories provide the functionality you require and have been designed for simple and fast installation.

The integrated one-piece norament stairtreads combine stair nosing, tread and riser as a single element. This gives you the performance properties you need along with ease of installation and low-cost maintenance.

Our system range is rounded off with colour-matched skirting solutions and joint-sealing compounds.





Hammersmith Academy London, UK

© Oliver Heinemann



Macquarie Bank, Sydney, Australia

© Jesse Taylor



Professional School Vehmaan Yhtenäiskoulu, Finland

© nora



Fort Saskatchewan Golf & Curling Club, Canada

© Michael Manchakowski



# norament® stairtreads

Pre-shaped stair coverings consisting of stair nosing, riser and tread all in one piece for straight steps with right-angled edge. For extremely heavy-traffic stairwell areas.

## Stairtread norament® 926

One-coloured with classic round pastille. Improves footfall sound absorption by 12 dB.



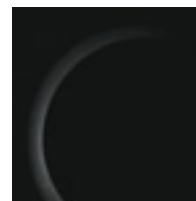
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5337



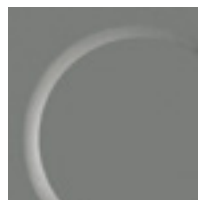
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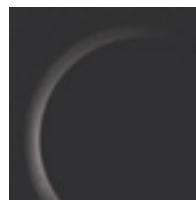
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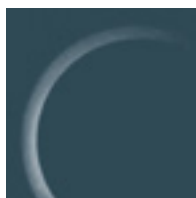
0007



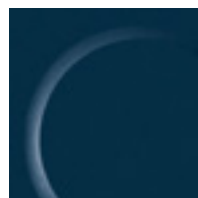
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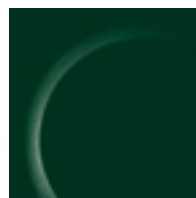
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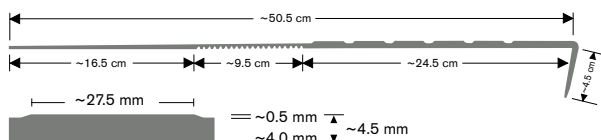
0319



0733



5343



### Stairtread norament® 926

10

Art. 926/465 – width 1 285 mm

Art. 926/466 – width 1 614 mm

Art. 926/467 – width 2 004 mm

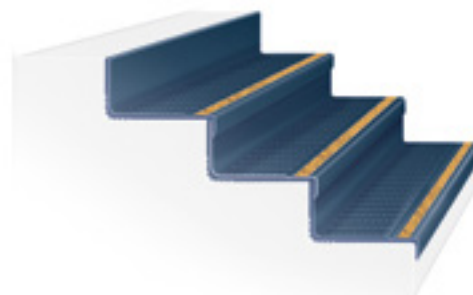
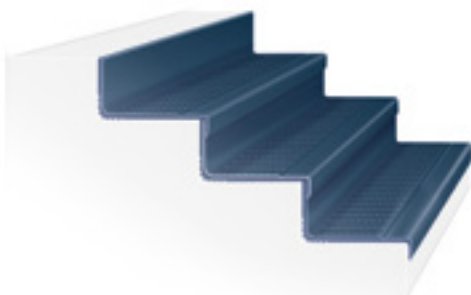
### Stairtread norament® 926 (with stripes)

10

Art. 926/3156 – width 1 285 mm

Art. 926/3161 – width 1 614 mm

Art. 926/3157 – width 2 004 mm





## Stairtread norament® 926 grano

Granular design rich in contrast with a hammerblow surface. Improves footfall sound absorption by 12 dB.



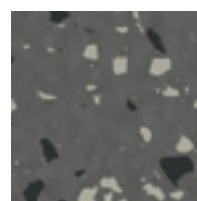
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5302



5303



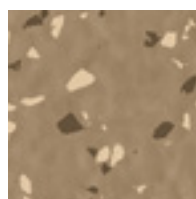
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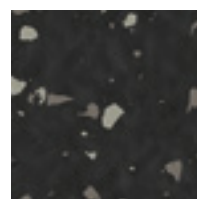
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5314



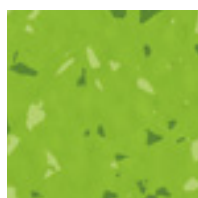
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5308



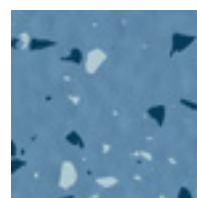
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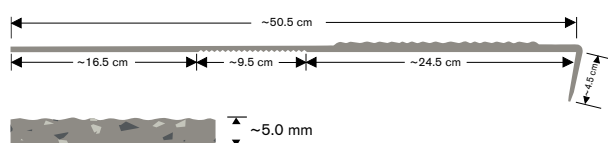
5325



5317



5318



### Stairtread norament® 926 grano

12

Art. 926 grano/479 – width 1 285 mm

Art. 926 grano/468 – width 1 614 mm

Art. 926 grano/469 – width 2 004 mm

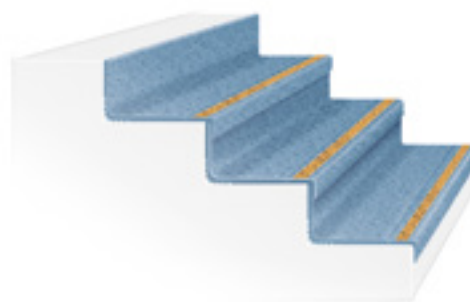
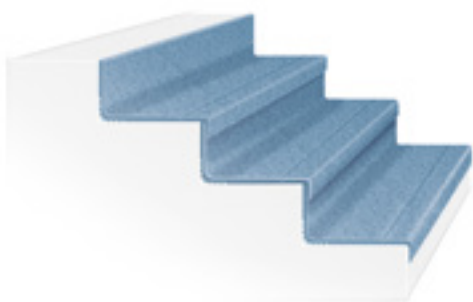
### Stairtread norament® 926 grano (with stripes)

12

Art. 926 grano/3159 – width 1 285 mm

Art. 926 grano/3181 – width 1 614 mm

Art. 926 grano/3182 – width 2 004 mm



## Stairtread norament® 926 satura

Tone-in-tone granular design with a hammerblow surface. Improves footfall sound absorption by 12 dB.



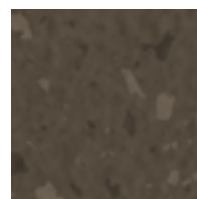
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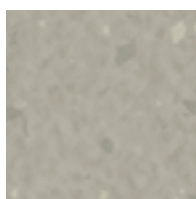
5103



5107



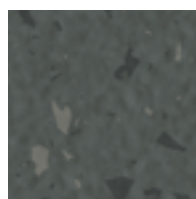
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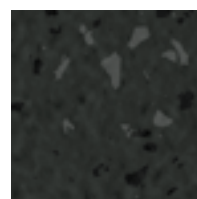
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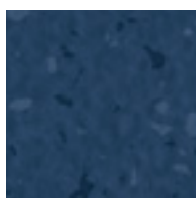
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5115



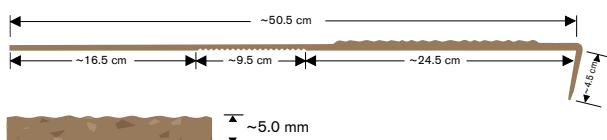
5116



5121



5127



### Stairtread norament® 926 satura

10

Art. 926 satura/479 – width 1 285 mm

Art. 926 satura/468 – width 1 614 mm

Art. 926 satura/469 – width 2 004 mm

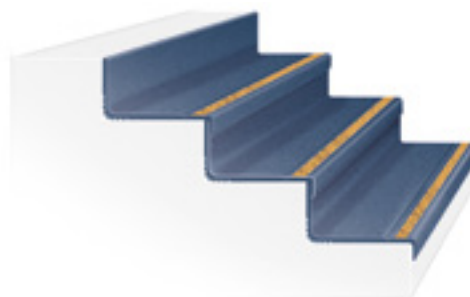
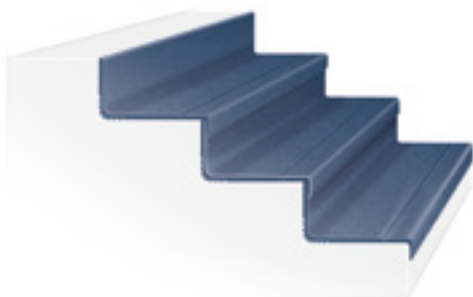
### Stairtread norament® 926 satura (with stripes)

10

Art. 926 satura/3159 – width 1 285 mm

Art. 926 satura/3181 – width 1 614 mm

Art. 926 satura/3182 – width 2 004 mm

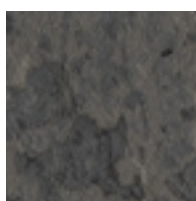


## Stairtread norament® 926 arago

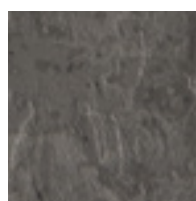
Flat, direction-oriented relief structure with fine grain design and modern marbling. Improves footfall sound absorption by 12 dB.



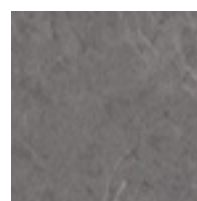
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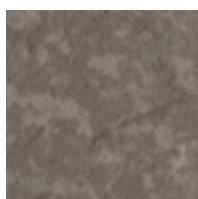
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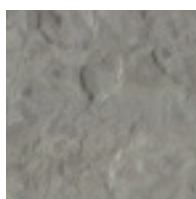
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5177

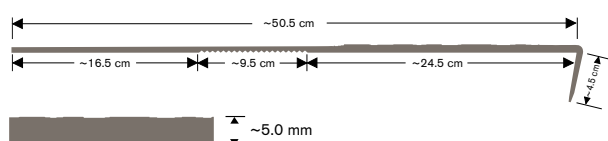


5178



5179

Variations in colour and design, even within one production batch, define the product's aesthetic character.



### Stairtread norament® 926 arago

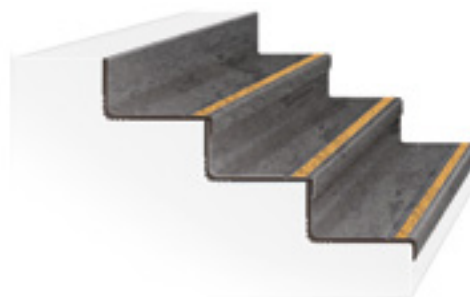


Art. 926 arago/3170 – width 1 285 mm  
Art. 926 arago/3171 – width 1 614 mm  
Art. 926 arago/3172 – width 2 004 mm

### Stairtread norament® 926 arago (with stripes)



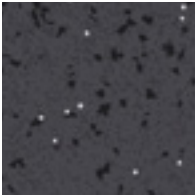
Art. 926 arago/3183 – width 1 285 mm  
Art. 926 arago/3184 – width 1 614 mm  
Art. 926 arago/3185 – width 2 004 mm



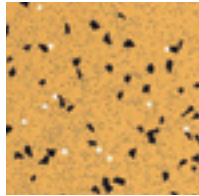


## norament® stairtreads with safety stripes

norament stairtreads are additionally equipped with the following safety stripes:



6014



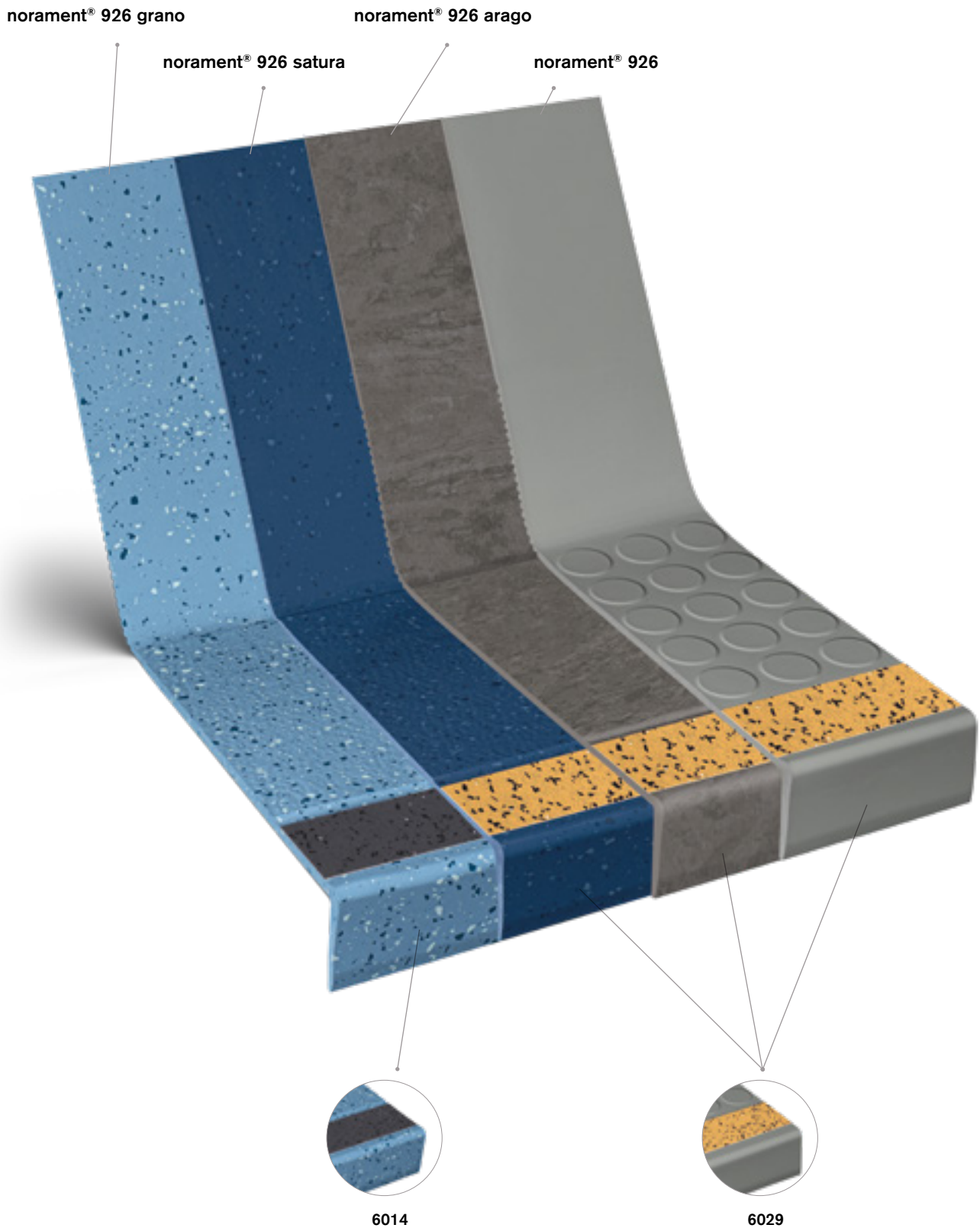
6029

Safety stripes in ultra grip for increased slip resistance in colours yellow 6029 or grey 6014, integrated into the tread area.

Please ask for minimum quantities and delivery times.



# Most frequently used stripe combinations



## nora® stair accessories

The nora accessory range is made of rubber matched to suit the respective norament floor coverings. They can also be used in combination with other types of flooring. nora profiles are impact and shock resistant and do not shrink. They contain no phthalate plasticisers and retain their functional reliability for many years.

## nora® stair angles

For the smooth finishing of right-angled stairs to the wall and banister side.

- 1 TW 7005 U    2 TW 7006 U  
3 TG 7003 U    4 TG 7004 U

 32

Delivery unit: pieces

|      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|
| 0007 | 0733 | 2786 | 5110 | 5121 | 5303 | 5315 | 5329 |
| 0319 | 0749 | 5103 | 5114 | 5127 | 5304 | 5317 | 5343 |
| 0702 | 0882 | 5107 | 5115 | 5301 | 5313 | 5318 | 6507 |
| 0716 | 0884 | 5108 | 5116 | 5302 | 5314 | 5325 | 6522 |

## nora® skirting and stringer profile

- 5 S 1008 U

 32

Multi-purpose skirting

Delivery unit: rolls of 10 r.m.

Connection profile for nora® stair angles "TW"

- 6 A 5013 U

 32

For landings and ramps

Delivery unit: in units of 2.5 r.m.

Connection profile for nora® stair angles "TG"

## nora® stair margin

- 7

5304    5315

 2

For wall and banister side. Hammerblow surface with granular design.

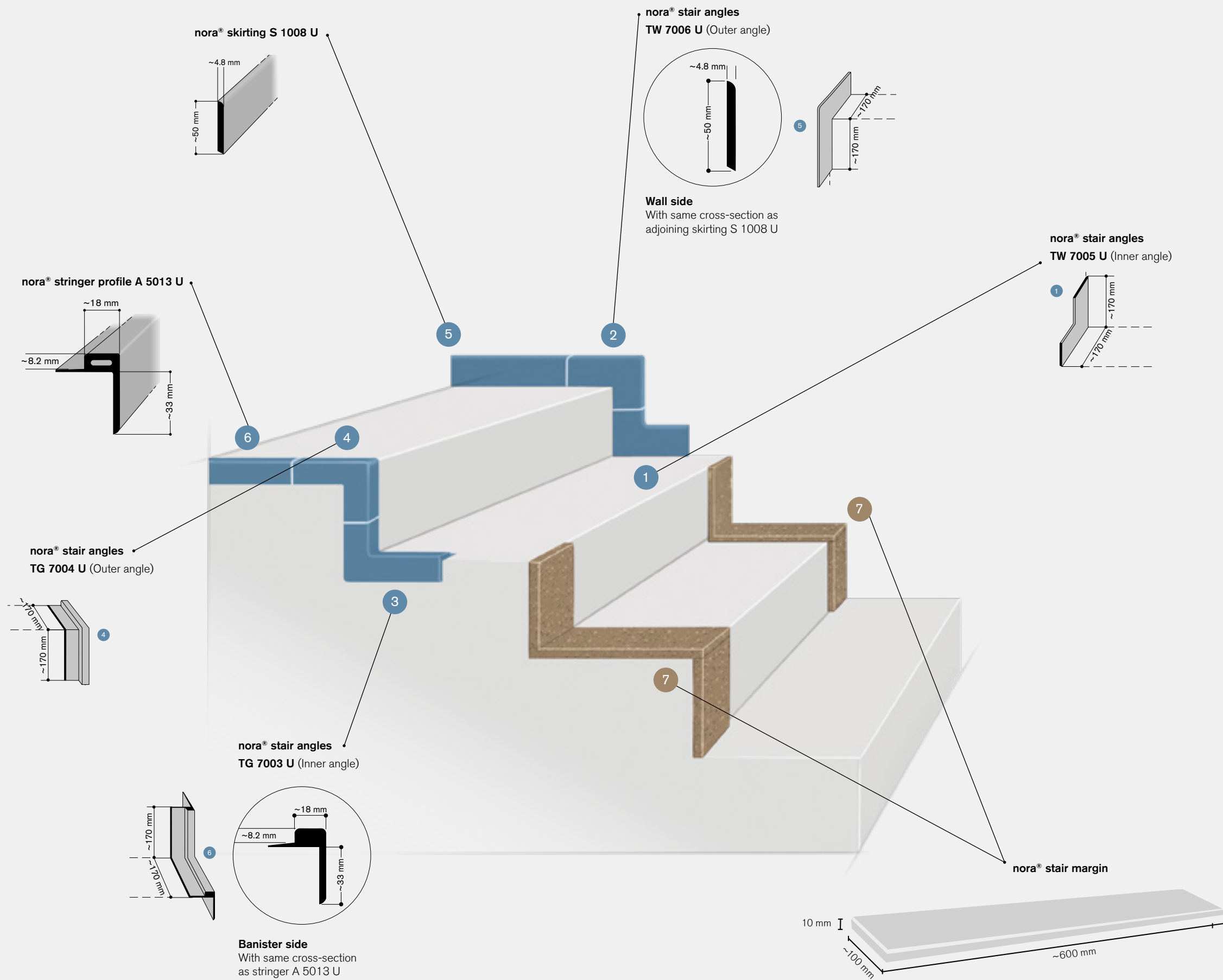
**Art. 819**

~600 mm x 100 mm

Thickness 10 mm

Supplied as: pieces





# nora® stepfix 240

Special roll-type dry adhesive

For quick installation of norament® stairtreads and nora® stair margin.

A cost-effective innovation in adhesives. Suitable for new builds and renovation projects.  
Advantages: 3-5 times faster to install, odourless, can be walked on immediately, economical and reliable thanks to excellent bonding performance.

## Art. 907

Delivery unit: 1 roll of 50 r.m. in one carton



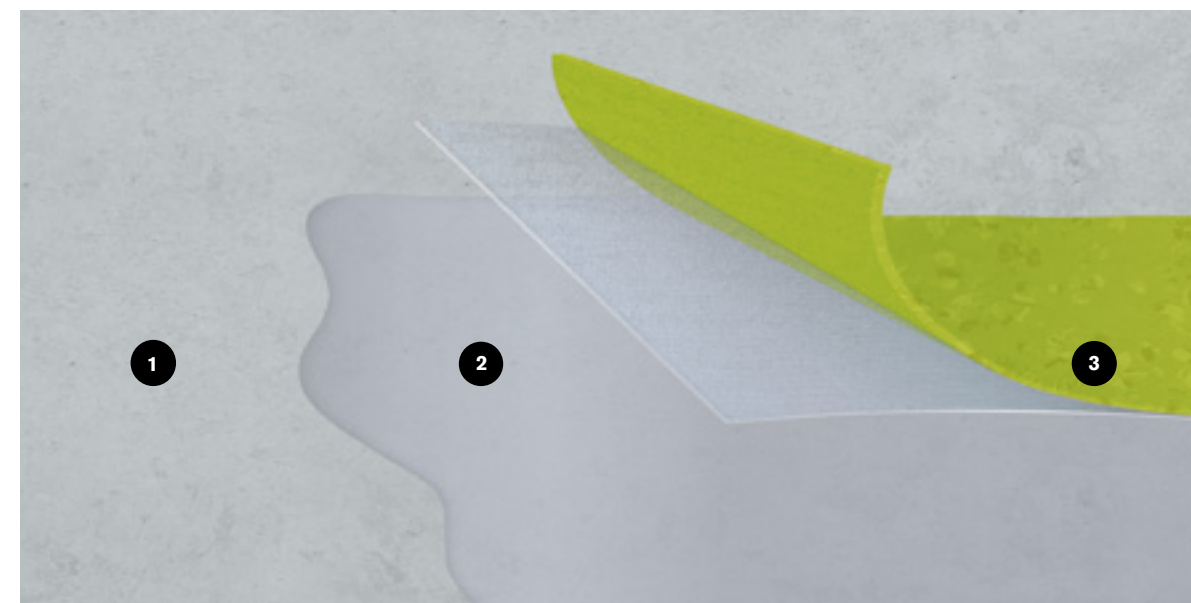
© nora

nora® install

## nora® nTx

### The revolutionary quick installation system

nora nTx is a unique technology for the professional installation of nora rubber floor coverings. Ingeniously simple – nora nTx brings its adhesive strength along from the factory. The flooring is cleanly and safely installed in only a few steps and immediately ready for use. And this can be done on the concrete or cement screed subfloors typical in new construction, as well as over other existing floor coverings. Even high residual moisture in the subfloor is not a problem for nora nTx.



1 Subfloor 2 Primer 3 nora® nTx floor covering with self-adhesive back



Our norament standard floor coverings that come with nora nTx are equipped with an adhesive backing. The adhesive is covered with a protective film. The glue – like our floor coverings – is rubber-based and particularly health-friendly. Specially developed installation materials and tools for nora nTx provide functional safety and ensure the highest quality standards. nora nTx was awarded the “Plus X Award” in the “High Quality and Functionality” category.

# The advantages at a glance



## Reliable installation result

nora® nTx reduces installation problems: no bubbles, no residual indentations, no seams.



## Immediate usability

Avoid drying and waiting times. Installation is possible during ongoing operations, and the floor can be used immediately after installation.



## High efficiency

The preparation of the floor and the installation of nora® nTx require only a few work steps – for more space in less time.



## For all types of subfloors

nora® nTx is suitable for all common types of subfloors – ideal also for problematic subfloors and underfloor heating.



## Use with residual moisture

Application in new builds also possible with increased residual moisture in the subfloor.



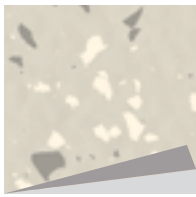
## Covering-over-covering installation

In the case of renovations, installation is possible directly over existing floor coverings in just a few steps.

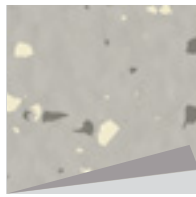




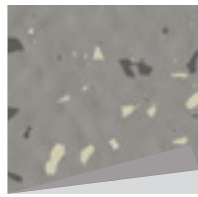
## norament® 926 grano nTx · hammerblow surface



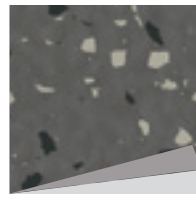
5301



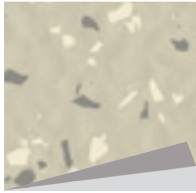
5302



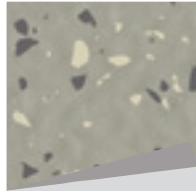
5303



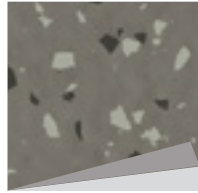
5304



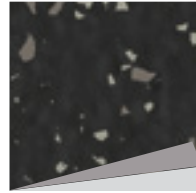
5305



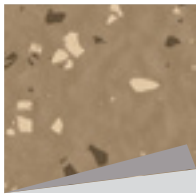
5306



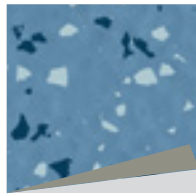
5307



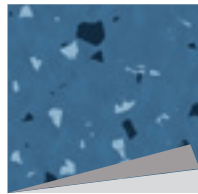
5308



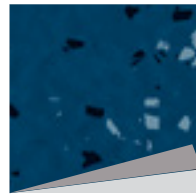
5315



5318



5319



5320



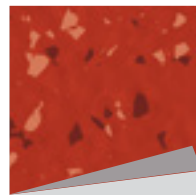
5325



5329



5331



5332

### Art. 3111

□ ~1004 mm x 1004 mm



~3.6 mm

nora® profile connection dimension: E + U

Special colours are available on request.  
Please ask for minimum quantities and delivery times.

## norament® 926 grano nTx · cubic structure



5304

### Art. 3127

□ ~1004 mm x 1004 mm

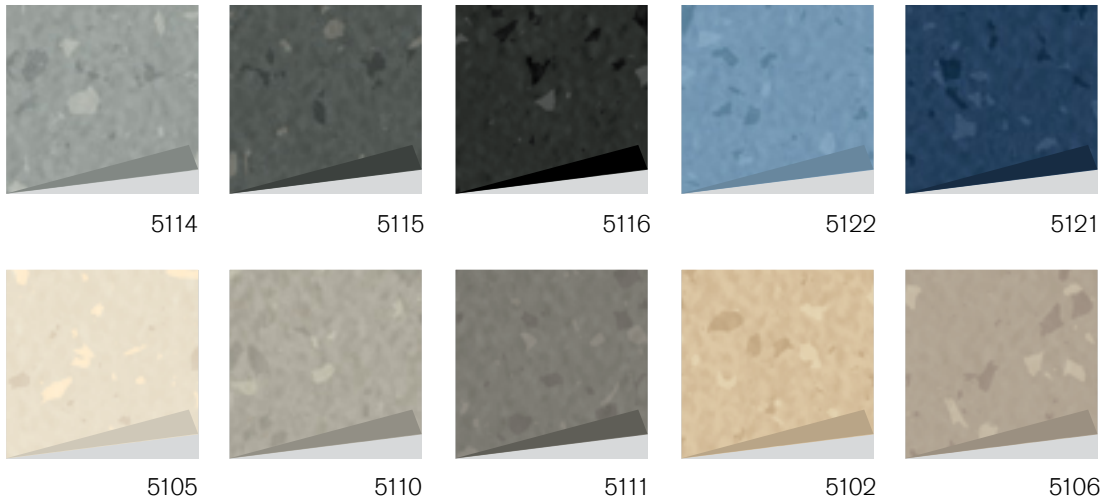


~3.6 mm

nora® profile connection dimension: E + U

Special colours are available on request.  
Please ask for minimum quantities and delivery times.

## norament® 926 satura nTx · hammerblow surface



### Art. 3111

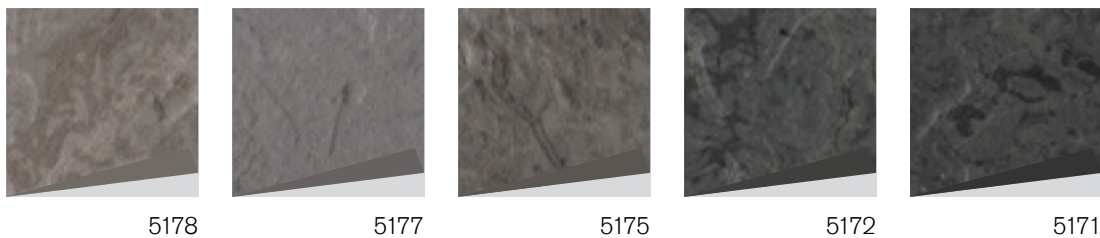
□ ~1004 mm x 1004 mm



nora® profile connection dimension: E + U

**Special colours are available on request.  
Please ask for minimum quantities and  
delivery times.**

## norament® 926 arago nTx · relief structure



### Art. 3122

□ ~1004 mm x 502 mm

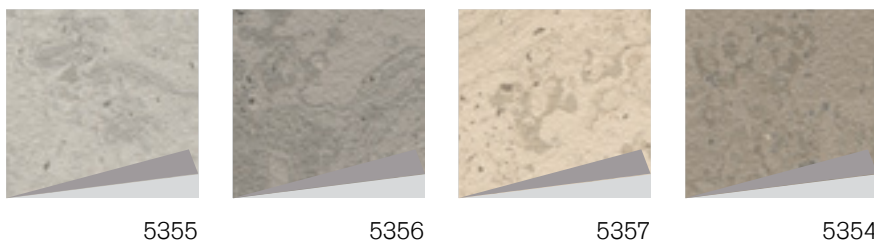


nora® profile connection dimension: E + U

We also supply tiles with chamfered edges on request (Art. 3123)

**Special colours are available on request.  
Please ask for minimum quantities and  
delivery times.**

## norament® 926 castello nTx · two-tone surface



### Art. 3177

□ ~1004 mm x 1004 mm



nora® profile connection dimension: E + U

**Special colours are available on request.  
Please ask for minimum quantities and  
delivery times.**

## nora® accessories

Accessory range made of rubber matched to suit nora® floor coverings for convincing solutions both in visual and functional terms. The materials are impact and shock resistant, do not contain any phthalate plasticizers and retain their functional reliability long term.

## nora® skirting and skirting angles

Easy to clean, suitable for areas with stringent hygienic requirements.

### 1 SA 7002 Skirting outer angle

 22\*  
**SA 7002 A**  
 22\*  
**SA 7002 D**  
 8\*  
**SA 7002 E**

Suitable for Skirting S 3003

**Art. 508**

Delivery unit: as pieces

Connection dimensions:


A = 2.1 mm

D = 3.1 mm

E = 3.7 mm

\*Further colours on request

### 2 S 3003 Skirting

 22\*  
**S 3003 A**  
 22\*  
**S 3003 D**  
 8\*  
**S 3003 E**

Matching with skirting angles SI 7001 and SA 7002.

Art. 726

Delivery unit: in rolls of 10 r.m.

Connection dimensions:

A = 2.1 mm

D = 3.1 mm

E = 3.7 mm

\*Further colours on request

### 3 SI 7001 Skirting inner angle

 22\*  
**SI 7001 A**  
 22\*  
**SI 7001 D**  
 8\*  
**SI 7001 E**

Suitable for Skirting S 3003

**Art. 507**

Delivery unit: as pieces

Connection dimensions:

A = 2.1 mm

D = 3.1 mm

E = 3.7 mm

\*Further colours on request

## nora® skirting

### 4 S 1024 U Height 100 mm

 41\*  
**S 1024 U**

For areas with stringent requirements in terms of appearance. The permanently resilient sealing lip of S 1024 U reliably accommodates pastille heights of up to 1 mm. Also suitable as wall stringer with raised-access floors.

**Art. 713**

Delivery unit: in rolls of 10 r.m.

\*Further colours on request

### 5 S 1023 U Height 60 mm

 102\*  
**S 1023 U**

For areas with stringent requirements in terms of appearance. The permanently resilient sealing lip of S 1023 U reliably accommodates pastille heights of up to 1 mm. Also suitable as wall stringer with raised-access floors.

**Art. 712**

Delivery unit: in rolls of 10 r.m.

\*Further colours on request

### 6 S 1008 U Height 50 mm

 32\*  
**S 1008 U**

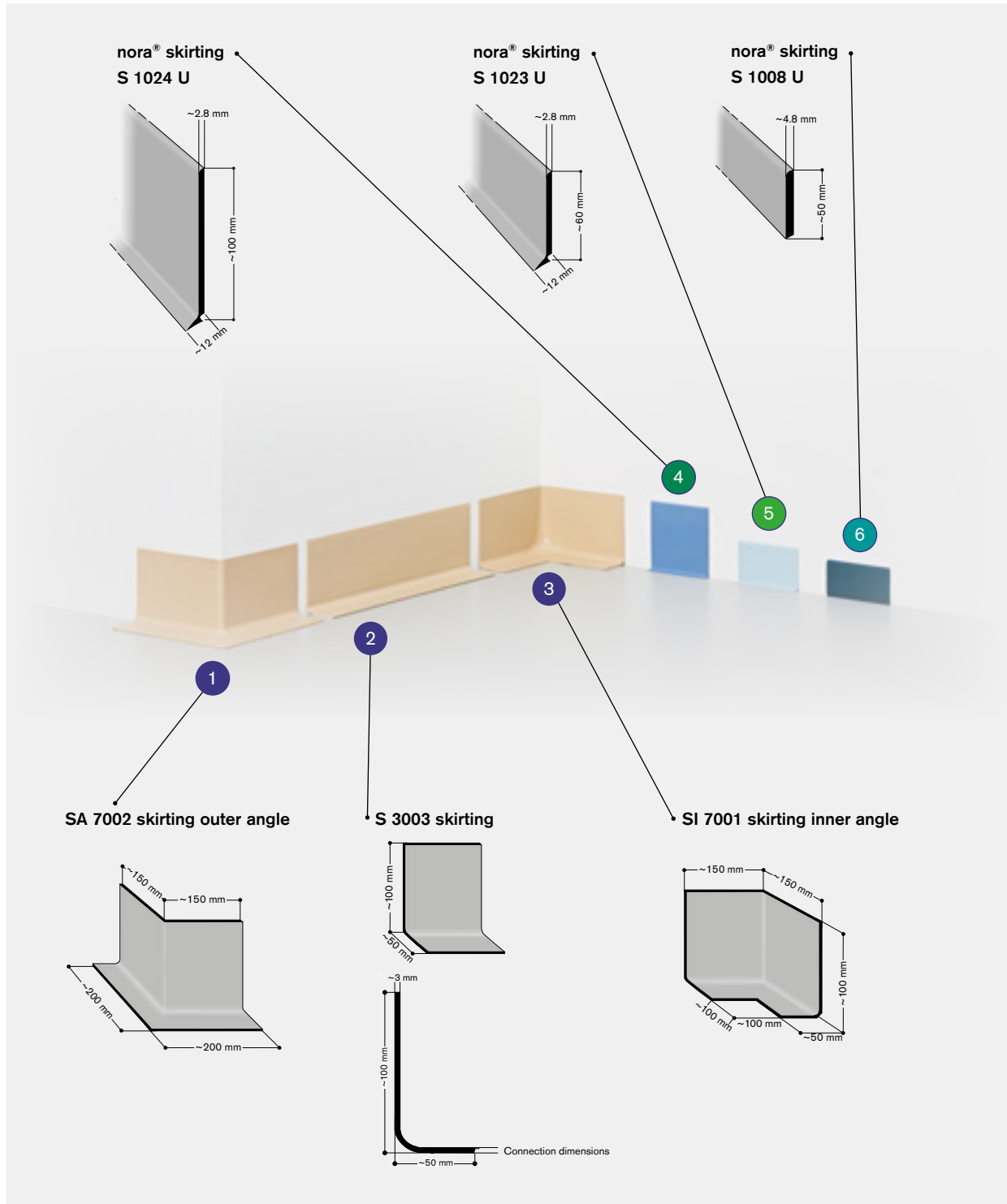
Multi-purpose skirting  
Adjoining skirting for nora® stair angles "TW"

**Art. 705**

Delivery unit: in rolls of 10 r.m.

\*Further colours on request





Skirting, S 1023 U

|      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|
| 0007 | 1362 | 2457 | 4877 | 5317 | 6505 | 6515 | 6530 | 6711 | 7044 |
| 0319 | 1385 | 2635 | 5109 | 5318 | 6506 | 6516 | 6532 | 6712 | 7049 |
| 0702 | 1581 | 2666 | 5114 | 5321 | 6507 | 6517 | 6607 | 6713 | 7051 |
| 0716 | 1862 | 2925 | 5115 | 5325 | 6508 | 6518 | 6608 | 6714 | 7052 |
| 0749 | 2098 | 2944 | 5121 | 5329 | 6509 | 6519 | 6609 | 6721 | 7065 |
| 0882 | 2099 | 2946 | 5122 | 6173 | 6510 | 6522 | 6611 | 6722 | 7066 |
| 0884 | 2144 | 2949 | 5128 | 6178 | 6511 | 6523 | 6616 | 6723 | 7067 |
| 1146 | 2380 | 2950 | 5301 | 6500 | 6512 | 6525 | 6708 | 6725 | 7072 |
| 1150 | 2382 | 2962 | 5304 | 6501 | 6513 | 6528 | 6709 | 6728 | 7076 |
| 1162 | 2446 | 4618 | 5306 | 6504 | 6514 | 6529 | 6710 | 7033 | 7102 |
| 1279 |      | 2454 |      |      |      |      |      |      |      |

Skirting, S 1024 U

|      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|
| 0007 | 0882 | 1279 | 2382 | 2946 | 5306 | 6506 | 6513 | 6523 | 7049 |
| 0319 | 0884 | 1385 | 2666 | 4877 | 5318 | 6507 | 6516 | 6525 | 7065 |
| 0702 | 1146 | 1862 | 2925 | 5301 | 6173 | 6508 | 6517 | 7033 | 7066 |
| 0716 | 1150 | 2099 | 2944 | 5304 | 6503 | 6509 | 6522 | 7047 | 7067 |
| 0749 |      |      |      |      |      |      |      |      |      |

Skirting, S 1008 U

|      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|
| 0007 | 0733 | 2786 | 5108 | 5115 | 5127 | 5303 | 5314 | 5318 | 5343 |
| 0319 | 0749 | 5103 | 5110 | 5116 | 5301 | 5304 | 5315 | 5325 | 6507 |
| 0702 | 0882 | 5107 | 5114 | 5121 | 5302 | 5313 | 5317 | 5329 | 6522 |
| 0716 | 0884 |      |      |      |      |      |      |      |      |

Special colours are available on request.  
Please ask for minimum quantities and delivery times.

# nora® special range

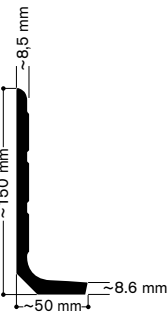
The special range offers profiles with different cross-sections for further applications.

Minimum order quantities on request.  
The profiles shown here are examples only. Further individual designs are available on request.

## nora® skirting s 3014 N

Special skirting for norament® 992 and norament® 992 grano

Delivery unit: 2 m



## nora® skirting s 1013 U

Skirting 10 cm high, also suitable for the use on other floor coverings

Delivery unit: in rolls of 10 r.m.



# nora® dry adhesives

## nora® dryfix 750

Dry adhesive supplied in rolls

For the permanent fixing of nora® floor coverings. Suitable for new builds and renovations.  
Advantages: 5 times as quick, can be walked on immediately, odourless, economic, low-emission and reliable.

**Art. 6556**  
Delivery unit: 1 roll of 30 r.m. in one carton

## nora dryfix™ ed

Conductive dry adhesive supplied in rolls

For the permanent fixing of electrostatically dissipative or conductive nora® floor coverings. Suitable for new builds, renovations and on top of existing floor coverings.  
Advantages: 5 times as quick, can be walked on immediately, odourless, economic, low-emission and reliable.

**Art. 6556**  
Delivery unit: 1 roll of 30 r.m. in one carton

## nora® stepfix 240

Dry adhesive supplied in rolls

For quick installation of norament® stairtreads, stairwell installations with nora® stair nosing T 5044 and nora® stair margin.

**Art. 907**  
Delivery unit: 1 roll of 50 r.m. in one carton

## nora® profix · Dry adhesive tapes

**nora® profix 50**  
For quick installation of skirting S 1023 U.

**Art. 992**  
Delivery unit: 4 rolls of 50 r.m. in one carton

**nora® profix 90**  
For quick installation of skirtings S 1024 U, S 3003 as well as for pedestal formation through wall nosings (cushioned-edge profile).

**Art. 993**  
Delivery unit: 2 rolls of 50 r.m. in one carton

## Skirting, S 3003 A/S 3003 D

Skirting inner angle, SA 7002 A/SI 7001 A/SA 7002 D/SI 7001 D

|      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|
| 0882 | 2382 | 6504 | 6509 | 6517 | 6530 | 7033 | 7044 | 7052 | 7065 | 7067 |
| 2099 | 2944 | 6508 | 6513 | 6529 | 7031 | 7035 | 7051 | 7056 | 7066 | 7076 |

## Skirting, S 3003 E

Skirting inner angle, SA 7002 E/SI 7001 E

|      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|
| 5301 | 5304 | 5306 | 5317 | 5318 | 5321 | 5325 | 5329 |
|------|------|------|------|------|------|------|------|

## Joint sealing compound

|      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|
| 0007 | 2647 | 5111 | 5307 | 5361 | 6500 | 6528 | 7001 | 7038 | 7066 | 7116 |
| 0131 | 2666 | 5112 | 5308 | 5362 | 6501 | 6529 | 7002 | 7039 | 7067 | 7117 |
| 0319 | 2681 | 5113 | 5310 | 5363 | 6502 | 6530 | 7003 | 7040 | 7068 | 7118 |
| 0597 | 2781 | 5114 | 5311 | 5364 | 6503 | 6531 | 7004 | 7041 | 7069 | 7119 |
| 0702 | 2786 | 5115 | 5313 | 5365 | 6504 | 6532 | 7005 | 7042 | 7070 | 7120 |
| 0716 | 2787 | 5116 | 5314 | 5366 | 6505 | 6533 | 7006 | 7043 | 7071 | 7201 |
| 0733 | 2848 | 5117 | 5315 | 5367 | 6506 | 6534 | 7007 | 7044 | 7072 | 7202 |
| 0749 | 2897 | 5118 | 5317 | 5368 | 6507 | 6535 | 7008 | 7045 | 7073 | 7203 |
| 0882 | 2931 | 5119 | 5318 | 5508 | 6508 | 6536 | 7009 | 7046 | 7074 | 7204 |
| 0884 | 2932 | 5120 | 5319 | 5509 | 6509 | 6537 | 7010 | 7047 | 7075 | 7205 |
| 1146 | 2940 | 5121 | 5321 | 5512 | 6510 | 6601 | 7011 | 7048 | 7076 | 7206 |
| 1150 | 2944 | 5122 | 5324 | 5513 | 6511 | 6603 | 7012 | 7049 | 7077 | 7207 |
| 1253 | 2946 | 5123 | 5325 | 6007 | 6512 | 6613 | 7013 | 7050 | 7078 | 7208 |
| 1254 | 2951 | 5124 | 5329 | 6009 | 6513 | 6620 | 7014 | 7051 | 7101 | 7209 |
| 1279 | 2962 | 5125 | 5332 | 6014 | 6514 | 6624 | 7015 | 7052 | 7102 | 7210 |
| 1385 | 2981 | 5126 | 5335 | 6015 | 6515 | 6703 | 7016 | 7053 | 7103 | 7211 |
| 1578 | 4877 | 5127 | 5336 | 6016 | 6516 | 6708 | 7017 | 7054 | 7104 | 7212 |
| 1581 | 4881 | 5128 | 5337 | 6019 | 6517 | 6716 | 7018 | 7055 | 7105 | 7213 |
| 1582 | 5101 | 5129 | 5342 | 6020 | 6518 | 6720 | 7019 | 7056 | 7106 | 7214 |
| 1585 | 5102 | 5130 | 5343 | 6056 | 6519 | 6730 | 7020 | 7057 | 7107 | 7216 |
| 2070 | 5103 | 5131 | 5351 | 6102 | 6520 | 6901 | 7021 | 7058 | 7108 | 7217 |
| 2142 | 5104 | 5132 | 5352 | 6114 | 6521 | 6902 | 7031 | 7059 | 7109 | 7218 |
| 2226 | 5105 | 5301 | 5353 | 6129 | 6522 | 6903 | 7032 | 7060 | 7110 | 7219 |
| 2306 | 5106 | 5302 | 5354 | 6172 | 6523 | 6905 | 7033 | 7061 | 7111 | 7220 |
| 2382 | 5107 | 5303 | 5355 | 6178 | 6524 | 6912 | 7034 | 7062 | 7112 | 7221 |
| 2452 | 5108 | 5304 | 5356 | 6179 | 6525 | 6916 | 7035 | 7063 | 7113 | 7222 |
| 2454 | 5109 | 5305 | 5357 | 6325 | 6526 | 6918 | 7036 | 7064 | 7114 | 7223 |
| 2457 | 5110 | 5306 | 5358 | 6449 | 6527 | 6923 | 7037 | 7065 | 7115 | 7224 |

Special colours are available on request.  
Please ask for minimum quantities and delivery times.

# nora® joint sealing compound

## For all nora® floor coverings

It is not generally necessary to seal nora® floor coverings. However, we do advise sealing the joints if the subfloor is moisture-sensitive, in rooms subject to intensive wet cleaning, or in areas with special hygiene requirements. In these cases, we recommend sealing all nora® floorings.

### Art. 928

300 ml cartridge

1 disposable cartridge, sufficient for 20–25 r.m.

Please note: Joint cutter (art. no. 116950) and nora® liquid wax (art. no. 109914) may be ordered from our company.





# nora® pads

nora® pads are suitable for daily cleaning and intensive cleaning on extremely soiled norament® rubber floor coverings. Cleaning and polishing are mechanical processes – just with water and absolutely no chemicals at all. nora® pads can be used with most standard types of machine and are available in different sizes.



## Art. 6688

|                   |   |          |  |
|-------------------|---|----------|--|
| nora® pad 0 – 10" |   | Ø 254 mm | delivery unit: 4 pieces in one carton      |
| nora® pad 0 – 13" |   | Ø 330 mm | delivery unit: 4 pieces in one carton      |
| nora® pad 0 – 14" | <b>nora® Pad 0</b><br>for the cleaning with machines for norament® floor coverings with two-tone surface: | Ø 356 mm | delivery unit: 4 pieces in one carton      |
| nora® pad 0 – 16" |   | Ø 406 mm | delivery unit: 4 pieces in one carton      |
| nora® pad 0 – 17" |   | Ø 431 mm | delivery unit: 1 or 4 pieces in one carton |
| nora® pad 0 – 20" |   | Ø 508 mm | delivery unit: 1 or 4 pieces in one carton |

## Art. 6627

|                   |  |          |  |
|-------------------|--|----------|--|
| nora® pad 1 – 10" |  | Ø 254 mm | delivery unit: 4 pieces in one carton      |
| nora® pad 1 – 13" |  | Ø 330 mm | delivery unit: 4 pieces in one carton      |
| nora® pad 1 – 14" | <b>nora® Pad 1</b><br>for daily maintenance cleaning with machines for norament® floor coverings with hammerblow surface or cubic structure: | Ø 356 mm | delivery unit: 4 pieces in one carton      |
| nora® pad 1 – 16" |  | Ø 406 mm | delivery unit: 4 pieces in one carton      |
| nora® pad 1 – 17" |  | Ø 431 mm | delivery unit: 1 or 4 pieces in one carton |
| nora® pad 1 – 20" |  | Ø 508 mm | delivery unit: 1 or 4 pieces in one carton |

## Art. 6628

|                   |  |          |  |
|-------------------|--|----------|--|
| nora® pad 2 – 17" | <b>nora® Pad 2</b><br>for intermediate and intensive cleaning with a single disk machine for norament® floor coverings with hammerblow surface or cubic structure: | Ø 431 mm | delivery unit: 1 or 4 pieces in one carton |
|-------------------|--|----------|--|

## Art. 6629

|                   |   |          |                                      |
|-------------------|---|----------|--------------------------------------|
| nora® pad 3 – 17" | <b>nora® Pad 3</b><br>for intensive cleaning of heavily soiled and scratched floor coverings with a single disk machine for norament® floor coverings with hammerblow surface or cubic structure: | Ø 431 mm | delivery unit: 1 piece in one carton |
|-------------------|---|----------|--------------------------------------|



# nora 4you

nora 4you provides solutions for your individual flooring needs. Flooring gives your rooms structure, personality and life. With nora 4you, you can design your rooms exactly as you want them. We offer customised solutions that make your rooms special and distinctive in a way that is important to you. Anything is possible.

Quality and functionality are crucial criteria when selecting floor coverings. With nora 4you, we go one step further and put an additional focus on design and individuality. This allows you to creatively design, structure or accentuate your surfaces with colours, patterns and inlays according to your specific requirements and ideas.

## Inlays

Create inlays based on our templates or design compositions of your own imagination. At our inlay centre we can process your images, drawings or image files to create your own design. Our state-of-the-art ultrasound cutting machine cuts almost any motif into 100% matching pieces that can be laid without sealing the joints. To guarantee easy installation, we supply inlays up to a size of 1.60 x 1.22 metres, fully assembled and ready for laying. For large-sized inlays, we provide the floor layer with detailed laying plans.

## Room Inlays

Room inlays are design elements. Depending on the colour combination, design language and combination of materials, they change and shape the room. Whether used as part of a comprehensive design concept or as a decorative eye-catcher, inlays make a statement that can't be overlooked. They help give spaces a distinctive identity.







Children's Hospital Colorado, USA

© John Wagman Global Photo Associates

## Routing systems

With nora 4you, you can adapt your routing system to your individual spatial circumstances. For example, colour-coded stripes or signs in the floor help people to orientate themselves as they move through different sections or parts of the building.

In addition, nora offers a variety of inlay options for flooring or skirting boards to mark escape routes with integrated light strips or other lighting elements.



© nora

## Choose from our standard symbols or design your own

nora offers you a wide range of standardised templates, which we can customise according to your requirements. In addition to our standard symbols, we will be happy to design and create individual symbols or logos to suit your specific requirements.



Children's Hospital Colorado, USA

© John Wagman Global Photo Associates

## Special colours

With over 300 colours and shades, even our standard product programme provides outstanding choice. However, if you are looking for a different colour, we will be happy to develop an individual colour for your project. We can customise almost any colour using samples or colour codes (NCS, RAL, Pantone) and implement your wishes in the flooring. For example, you can design your entire building in one shade without compromising the functional properties of your flooring.

### You can choose from different:

- base colours
- granules
- surface structures

Please ask for minimum quantities and delivery times.



|  | Test method                                      | Requirements   | Average test results from running production                      |  |                    |                    |                            |         |
|--|--|--|---|--|--------------------|--------------------|----------------------------|---------|
|  |  |  | 926   | 926 arago<br>926 castello<br>926 grano<br>926 pado<br>926 satura               | 825                | 992<br>992 grano   | 975 LL                     |         |
| CE conformity                            | EN 14041   |  | Manufacturer: nora systems GmbH, D-69469 Weinheim                 |  |                    |                    |                            |         |
| DoP-No.                                  | EN 14041   |  | 0021  |  | 0004               | 0023               | 0024                       |         |
| Thermal conductivity                     | EN 10456   | λ = 0,17 W/(m·K)   | Fulfilled   |  |                    |                    |                            |         |
| Dynamic coefficient of friction          | EN 13893   | DS   | Fulfilled   |  |                    |                    |                            |         |
| Reaction to fire                         | EN 13501-1                                       | Not bonded   | C <sub>r</sub> -s1  |  | C <sub>r</sub> -s1 | C <sub>r</sub> -s2 | B <sub>1</sub> -s1         |         |
| Reaction to fire                         | EN 13501-1                                       | Bonded on mineral subfloor   | B <sub>1</sub> -s1  |  | B <sub>1</sub> -s1 | C <sub>r</sub> -s1 | -                          |         |
| Properties acc. to EN 1817/EN 12199      |  |  |   |  |                    |                    |                            |         |
| Thickness                                | EN ISO 24346                                     | Mean value ± 0.20 mm according to EN 12199   | 4 mm  |  | 3.2 mm             | 9 mm (Art. 1956)   |                            |         |
|  |  | Mean value ± 0.15 mm according to EN 1817  |   | 3.5 mm   |                    | 9 mm (Art. 1955)   | 3.5 mm                     |         |
| Dimensional stability                    | EN ISO 23999                                     | ± 0.4 %  | ± 0.2 %   |  |                    |                    |                            | ± 0.1 % |
| Tear strength                            | ISO 34-1, method B, procedure A                  | Mean value ≥ 20 kN/m   | 40 kN/m   | 40 kN/m  | 35 kN/m            | 45 kN/m            | 40 kN/m                    |         |
| Cigarette-burn resistance                | EN 1399  | Procedure A (stubbed out) ≥ level 4<br>Procedure B (burning) ≥ level 3                   | Fulfilled   |  |                    |                    |                            |         |
| Flexibility                              | EN ISO 24344, procedure A                        | Mandrel diameter 20 mm, no fissuring   | Fulfilled   |  |                    |                    |                            |         |
| Hardness                                 | ISO 48-4   | ≥ 70 Shore A (EN 12199)<br>≥ 75 Shore A (EN 1817)  | 82 Shore A  | 82 Shore A   | 87 Shore A         | 70 Shore A         | 85 Shore A                 |         |
| Residual indentation                     | EN ISO 24343                                     | Mean value ≤ 0.25 mm at thickness ≥ 3.0 mm<br>Mean value ≤ 0.20 mm at thickness < 3.0 mm | 0.12 mm   | 0.12 mm  | 0.12 mm            | 0.25 mm            | 0.07 mm                    |         |
| Abrasion resistance at 5 N load          | ISO 4649, procedure A                            | ≤ 250 mm³  | 115 mm³   | 115 mm³  | 130 mm³            | 90 mm³             | 120 mm³                    |         |
| Colour fastness to artificial light      | ISO 105-B02, procedure 3, test conditions 6.1 a) | At least level 6 on the blue scale;<br>≥ level 3 on the grey scale                       | Grey scale ≥ level 3 acc. to ISO 105-A02                          |  |                    |                    |                            |         |
| Classification                           | EN ISO 10874                                     | Commercial/Industrial  | 34/43   | 34/43  | 32/41              | 34/43              | 34/43                      |         |
| Additional technical properties          |  |  |   |  |                    |                    |                            |         |
| Toxicity of fire gases                   | DIN 53436  |  | Carbonisation gases are non-toxic                                 |  | -                  | -                  | -                          |         |
| Anti-slip properties                     | DIN 51130  | According to DGVV 108-003  | R 9   | R 9<br>926 grano/Art. 1880 = R 9<br>926 grano/Art. 1870 = R 10<br>arago = R 10 | R 9                | R 9                | R 9<br>975 LL serra = R 10 |         |
|  | DIN 51097  |  | A   | 926 grano/Art. 1870 = A, B<br>arago = A, B                                     | -                  | -                  | -                          |         |
|  | AS 4586-2013 AppA                                |  | P1  | P1<br>arago P2   | P1                 | P1                 | P1                         |         |
| Improvement in footfall sound absorption | ISO 10140-3                                      |  | 12 dB   | 10 dB  | 9 dB               | 15 dB              | 8 dB                       |         |
| Effect of chemicals                      | EN ISO 26987                                     |  | Resistant depending on concentration and time of exposure*        |  |                    |                    |                            |         |
| Electrical insulation properties         | EN 1081 R1                                       |  | > 10 <sup>9</sup> Ohm   |  |                    |                    |                            |         |
| Electrical propensity when walked upon   | EN 1815  |  | Antistatic, charging in case of rubber soles < 2 kV               |  |                    |                    |                            |         |
| Effect of a castor chair                 | EN ISO 4918                                      |  | Suitable if castor wheels, type W, according to EN 12529 are used |  |                    |                    |                            |         |
| Underfloor heating                       | EN 1264-2  |  | Suitable, max. 35° C  |  |                    |                    |                            |         |
| Critical Radiant Flux                    | AS ISO 9239.1                                    | ≥ 4.5kW/m²   | > 8.0kW/m²  | > 7.5kW/m²   | > 5.5kW/m²         | > 6.0kW/m²         | > 9.0kW/m²                 |         |
| Smoke Development Rate                   | AS ISO 9239.1                                    | < 750%min  | < 300%min   | < 300%min  | < 400%min          | < 750%min          | < 300%min                  |         |

\* In case of increased impact of oils, greases, acids, alkalis and other aggressive chemicals please contact us.

EN 1817: Specification for homogeneous and heterogeneous smooth elastomer floor coverings  
EN 12199: Specification for homogeneous and heterogeneous profiled elastomer floor coverings

Colour variations due to different production batches as well as technical alterations to improve the product have to be accepted.

nora<sup>®</sup> nTx

|  | Test method   | Requirements  | Average test results from running production  |
|--|---|---|---|
|  |   |   | <b>norament<sup>®</sup></b>   |
|  |   |   | 926 arago nTx<br>926 castelo nTx<br>926 grano nTx<br>926 pado nTx**<br>926 satura nTx |
| <b>CE conformity</b>                     | <b>EN 14041</b>                                     |   | <b>Manufacturer: nora systems GmbH,<br/>D-69469 Weinheim</b>                          |
| DoP-No.                                  | EN 14041  |   | 0031  |
| Thermal conductivity                     | EN 10456  | $\lambda = 0.17 \text{ W/(m·K)}$  | Fulfilled   |
| Dynamic coefficient of friction          | EN 13893  | DS  | Fulfilled   |
| Reaction to fire                         | EN 13501-1  |   | C <sub>f</sub> -s1, bonded  |
| <b>Properties acc. to EN 1817</b>        |   |   |   |
| Thickness                                | EN ISO 24346  | Mean value $\pm 0.15 \text{ mm}$<br>according to EN 1817  | 3.6 mm  |
| Dimensional stability                    | EN ISO 23999  | $\pm 0.4 \%$  | $\pm 0.2 \%$  |
| Cigarette-burn resistance                | EN 1399   | Procedure A (stuffed out) $\geq$ level 4<br>Procedure B (burning) $\geq$ level 3  | Fulfilled   |
| Flexibility                              | EN ISO 24344, procedure A                           | Mandrel diameter 20 mm, no fissuring  | Fulfilled   |
| Hardness                                 | ISO 48-4  | $\geq 75 \text{ Shore A}$   | 82 Shore A  |
| Residual indentation                     | EN ISO 24343  | norament <sup>®</sup> nTx:<br>Mean value $\leq 0.25 \text{ mm}$ at thickness $\geq 3.0 \text{ mm}$<br>Mean value $\leq 0.20 \text{ mm}$ at thickness $< 3.0 \text{ mm}$ | 0.15 mm   |
| Abrasion resistance at 5 N load          | ISO 4649, procedure A                               | $\leq 250 \text{ mm}^3$   | 115 mm <sup>3</sup>   |
| Colour fastness to artificial light      | ISO 105-B02, procedure 3,<br>test conditions 6.1 a) | At least 6 on the blue scale,<br>$\geq 3$ on the grey scale   | Grey scale $\geq 3$ acc. to ISO 105-A02   |
| Classification                           | EN ISO 10874  | Commercial/Industrial   | 34/43   |
| <b>Additional technical properties</b>   |   |   |   |
| Weight                                   | EN ISO 23997  |   | $\sim 5.40 \text{ kg/m}^2$  |
| Tear strength                            | ISO 34-1, method B, procedure A                     |   | 35 kN/m   |
| Slip resistance                          | DIN 51130   | According to DGUV 108-003   | R 9*<br>R 10* (arago nTx, grano nTx<br>with cubic structure)                          |
|  | AS 4586-2013 AppA                                   |   | P1<br>P2 arago  |
| Improvement in footfall sound absorption | ISO 10140-3   |   | 8 dB  |
| Effect of chemicals                      | EN ISO 26987  | Depending on concentration<br>and time of exposure  | Resistant <sup>(A)</sup>  |
| Electrostatic behaviour when walked upon | EN 1815   |   | Antistatic, charging in case of rubber soles $< 2 \text{ kV}$                         |
| Effect of a castor chair                 | EN ISO 4918   |   | Suitable if castor wheels, type W,<br>according to EN 12529 are used                  |
| <b>Fire behaviour/smoke behaviour</b>    |   |   |   |
|  |   | <b>Fulfills the requirements</b>  |   |
| Fire behaviour                           | EN 13501-1  |   | C <sub>f</sub> -s1, bonded  |
|  | EN 45545  | Hazard Level  |   |
| Fire behaviour                           | ASTM E-648 / ISO 9239-1                             | Federal Railroad Administration   |   |
| Smoke density                            | ASTM E-662  |   |   |
| Toxicity of fire gases                   | DIN 53436   |   | Carbonisation gases are non-toxic   |
| Critical Radiant Flux                    | AS ISO 9239.1                                       | $\geq 4.5 \text{ kW/m}^2$   | $> 8.0 \text{ kW/m}^2$  |
| Smoke Development Rate                   | AS ISO 9239.1                                       | $< 750\%/\text{min}$  | $< 550\%/\text{min}$  |
| <b>Adhesive characteristics</b>          |   |   |   |
| Description                              |   |   | Pressure-sensitive hot melt adhesive  |
| Softening range                          | Ring & Ball   |   | approx. 122 - 134 °C  |
| VOC                                      |   |   | 0 %   |

\* Tested and certificated by an independent testing institute.

\*\* Minimum quantities required.

(A) In case of increased impact of oils, greases, acids, alkalis and other aggressive chemicals please contact us.

EN 1817: Specification for homogeneous and heterogeneous smooth elastomer floor coverings

Colour variations due to different production batches as well as technical alterations to improve the product have to be accepted.



# nora<sup>®</sup> ESD floor coverings

|  | Test method                                      | Requirements   | Average test results from running production                      |                             |
|--|--|--|---|-----------------------------|
|  |  |  | norament®   |                             |
|  |  |  | 928 grano ed  | 927 grano ec                |
| CE conformity                            | EN 14041   |  | Manufacturer: nora systems GmbH, D-69469 Weinheim                 |                             |
| DoP-No.                                  | EN 14041   |  | 0005  | 0022                        |
| Thermal conductivity                     | EN 10456   | λ = 0.17 W/(m·K)   | Fulfilled   |                             |
| Dynamic coefficient of friction          | EN 13893   | DS   | Fulfilled   |                             |
| Electrical behaviour                     | EN 1081  | ed = ≤ 10 <sup>9</sup> Ohm   | Fulfilled   |                             |
|  |  | ec = ≤ 10 <sup>6</sup> Ohm   |   | Fulfilled                   |
| Reaction to fire                         | EN 13501-1                                       | Not bonded   | C <sub>ir</sub> -s1, bonded                                       | C <sub>ir</sub> -s2         |
| Reaction to fire                         | EN 13501-1                                       | Bonded on mineral subfloor   | C <sub>ir</sub> -s1   | C <sub>ir</sub> -s1         |
| Properties acc. to EN 1817               |  |  |   |                             |
| Thickness                                | EN ISO 24346                                     | Mean value ± 0.15 mm according to EN 1817  | 3.5 mm  | 3.5 mm                      |
| Dimensional stability                    | EN ISO 23999                                     | ± 0.4 %  | ± 0.2 %   |                             |
| Tear strength                            | ISO 34-1, method B, procedure A                  | Mean value ≥ 20 kN/m   | 45 kN/m   | 35 kN/m                     |
| Cigarette-burn resistance                | EN 1399  | Procedure A (stubbled out) ≥ level 4<br>Procedure B (burning) ≥ level 3  | Fulfilled   |                             |
| Flexibility                              | EN ISO 24344, procedure A                        | Mandrel diameter 20 mm, no fissuring   | Fulfilled   |                             |
| Hardness                                 | ISO 48-4   | ≥ 75 Shore A (EN 1817)   | 84 Shore A  | 90 Shore A                  |
| Residual indentation                     | EN ISO 24343                                     | Mean value ≤ 0.15 mm at thickness < 2.5 mm<br>Mean value ≤ 0.20 mm at thickness ≥ 2.5 mm   | -   |                             |
|  |  | Mean value ≤ 0.25 mm at thickness ≥ 3.0 mm<br>Mean value ≤ 0.20 mm at thickness < 3.0 mm   | 0.05 mm   |                             |
| Abrasion resistance at 5 N load          | ISO 4649, procedure A                            | ≤ 250 mm <sup>3</sup>  | 90 mm <sup>3</sup>  | 90 mm <sup>3</sup>          |
| Colour fastness to artificial light      | ISO 105-B02, procedure 3, test conditions 6.1 a) | At least level 6 on the blue scale;<br>≥ level 3 on the grey scale   | Grey scale ≥ level 3 acc. to ISO 105-A02                          |                             |
| Classification                           | EN ISO 10874                                     | Commercial/Industrial  | 34/43   |                             |
| Additional technical properties          |  |  |   |                             |
| Toxicity of fire gases                   | DIN 53436  |  | Carbonisation gases are non-toxic                                 | -                           |
| Anti-slip properties                     | DIN 51130  | According to DGUV 108-003  | R 9   |                             |
|  | AS 4586-2013 AppA                                |  | P1  |                             |
| Improvement in footfall sound absorption | ISO 10140-3                                      |  | 10 dB   | 10 dB                       |
| Effect of chemicals                      | EN ISO 26987                                     |  | Resistant depending on concentration and time of exposure*        |                             |
| Effect of a castor chair                 | EN ISO 4918                                      |  | Suitable if castor wheels, type W, according to EN 12529 are used |                             |
| Underfloor heating                       | EN 1264-2  |  | Suitable, max. 35° C  |                             |
| Critical Radiant Flux                    | AS ISO 9239.1                                    | ≥ 4.5kW/m <sup>2</sup>   | ≥ 4.5kW/m <sup>2</sup>  |                             |
| Smoke Development Rate                   | AS ISO 9239.1                                    | < 750%/min   | < 750%/min  |                             |
| Electrical behaviour**                   |  |  |   |                             |
| Resistance to EPA ground                 | ESD STM 7.1/ IEC 61340-4-1                       | Measuring the installed floor at 23 °C (± 2 °C) and ≥ 25 % r.h.  | 10 <sup>6</sup> – 9 x 10 <sup>7</sup> Ohm                         | < 10 <sup>6</sup> Ohm       |
|  |  | Measuring the installed floor at 23 °C (± 2 °C) and < 25 % r.h., installed on an appropriate subfloor build up                         | 10 <sup>6</sup> – 10 <sup>9</sup> Ohm***                          | < 10 <sup>6</sup> Ohm       |
| Operator system – Resistance to ground   | ESD STM 97.1/ IEC 61340-4-5                      | For the system floor/conductive footwear (R < 5 x 10 <sup>6</sup> Ohm) measuring the installed floor at 23 °C (± 2 °C) and ≥ 25 % r.h. | ≤ 3.5 x 10 <sup>7</sup> Ohm                                       | ≤ 3.5 x 10 <sup>7</sup> Ohm |
| Body voltage generation                  | ESD STM 97.2 IEC 61340-4-5                       | Tested with defined conductive footwear at 23 °C and 12 % r.h.   | < 10 V  |                             |
| Resistance to earth                      | EN 1081  |  | 10 <sup>6</sup> – 9 x 10 <sup>7</sup> Ohm                         | < 10 <sup>6</sup> Ohm       |
| Insulation resistance                    | VDE 0100-600                                     |  | ≥ 1 x 10 <sup>5</sup> Ohm   | -                           |

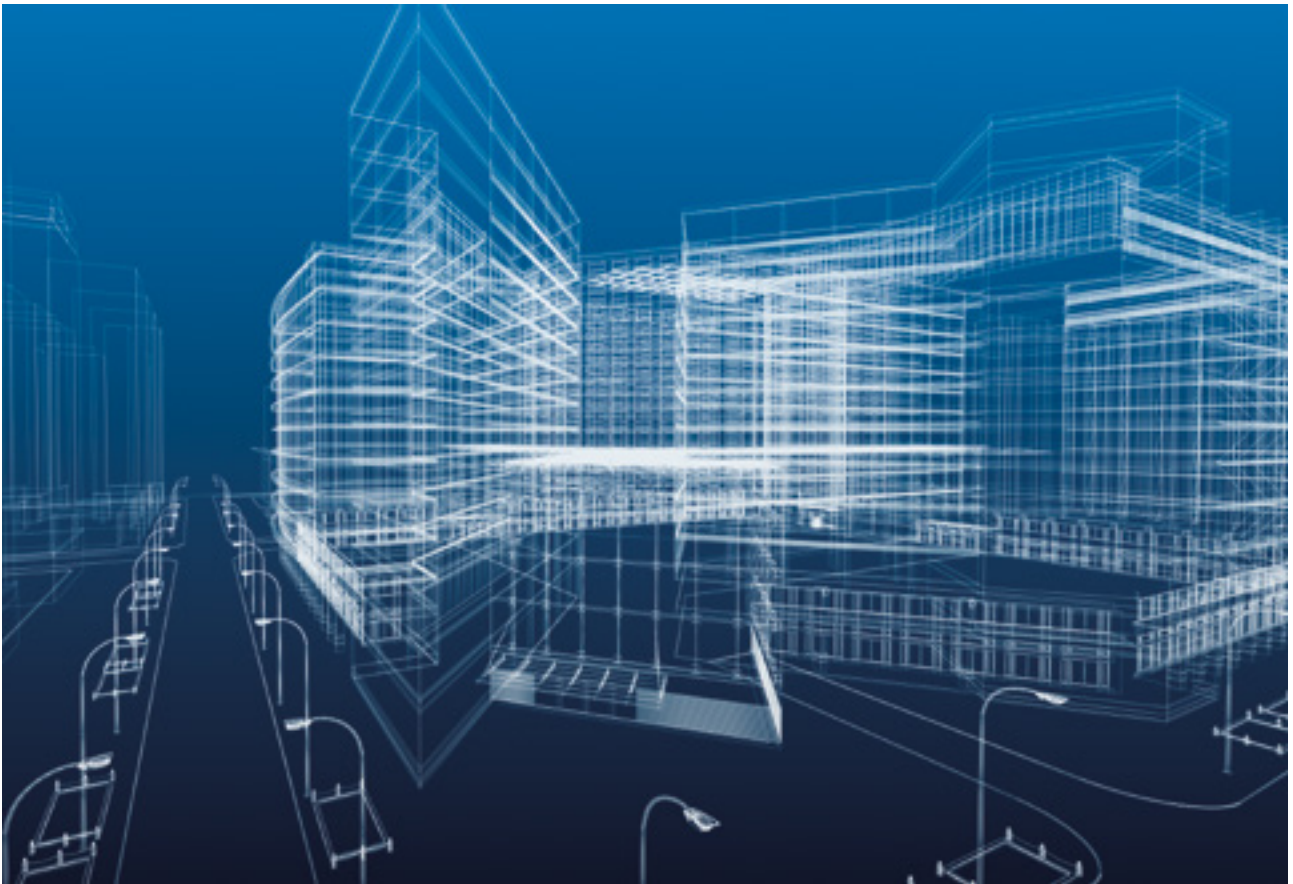
\* In case of increased impact of oils, greases, acids, alkalis and other aggressive chemicals please contact us.

\*\* If installed electrically dissipative and conductive in conformity with our installation instruction and according to the recommendations of the adhesive manufacturer. The used adhesive has to have a permanent resistance of  $R < 3 \times 10^9 \text{ Ohm}$  according to EN ISO 22637.

\*\*\* If extremely low humidity values ( $< 25 \%$  relative air humidity (= r.h.)) are expected for a longer period, please contact nora systems GmbH, Technical Service, for advice.

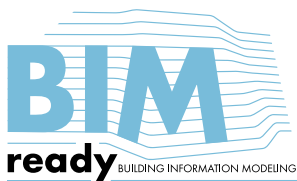
EN 1817: Specification for homogeneous and heterogeneous smooth elastomer floor coverings

Colour variations due to different production batches as well as technical alterations to improve the product have to be accepted.



## Building Information Modeling (BIM)

Building Information Modeling (BIM) is a software-supported method used to optimise the planning, construction and management of buildings. All relevant material and building data is digitally captured, managed, combined and cross-linked. This information can be used throughout the entire life cycle of a building, starting with the documentation of planning, through cost and project management to building operation.



We offer BIM files of the floor covering and stairtread standard portfolio for download on our website. Further information can be found at **[bim.nora.com](http://bim.nora.com)**.



## Notes





### Please note

norament® has been developed for indoor installation. nora® floor coverings are not suitable for installation in outdoor applications or in areas with constant and direct wet loads.

The particulars given in this brochure are for informational purposes only concerning the products presented. They represent descriptions or designations, but not any warranted qualities. This information cannot cover all possible service conditions which our floor coverings may encounter.

If the floor covering is going to be exposed to out-of-the-ordinary service conditions and stresses (e.g. extreme UV radiation, chemical substances or other aggressive media), please contact us for advice.

We will be pleased to supply you on request with flooring samples to enable you to carry out in-house tests. We reserve the right to alter technical values as part of an ongoing product improvement process.

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