

ReEntry® Specification

1.1 Scope of Work

Owner specifies that existing carpet and existing carpet waste be recycled in the best possible manner. A reclamation plan will be submitted that will provide directions for the reclamation of recyclable carpet at the job site. "Environmentally friendly" carpet recycling methods should be performed subsequent to job completion. In this case, "environmentally friendly" methods consists of either:

1. Recycling - turning waste materials into new materials of the same value, such as vinyl backing into vinyl backing.
2. Upcycling - involves turning waste materials into more valuable products
3. Downcycling - creates less valuable products from waste materials. Turning nylon face fiber into car parts or carpet padding, including nylon face fiber in recycled backings, or using carpet for waste-to-energy are good examples of downcycling.
4. Repurposing - allows a product to be reused by an organization or individual.

1.2 Description of Services

Collection (Labor): Carpet must be removed from the existing installation and prepared for pickup based on the type of material and reclamation option selected. Specifications for removal from the job site are as stated:

A. Removal of carpet tile for recycling

1. Approved carpet tile must be palletized and secured for shipping, i.e. shrink wrap, banding, strapping. Pallets must be a minimum size of 40"x40" and stacked approximately 54" high. Pallets cannot be double stacked on the trailer.
2. Tile must be kept dry and free of any moisture damage.
3. Trailers must be clean of any non-carpet debris, i.e. construction waste, cardboard boxes, trash.
4. Material must not contain mold or mildew. Wet carpet will not be accepted.
5. Material must not contain vinyl asbestos or adhesives containing asbestos.
6. Baled material will not be accepted.

B. Removal of performance broadloom for recycling

1. Approved performance broadloom should be rolled or palletized and secured for shipping. Pallets must be a minimum size of 40"x40". If shipment is less than 4,000 yds, it must be palletized.
2. Performance broadloom must be kept dry and free from moisture damage.
3. Trailers must be clean of any non-carpet debris, i.e. construction waste, cardboard boxes, trash.
4. Material must not contain mold or mildew.
5. Material must not contain vinyl asbestos or adhesives containing asbestos
6. Baled material will not be accepted.

C. Removal of broadloom carpet for recycling

1. Less than full truckload quantities of broadloom (<3,000 yds) will need to be cut or rolled and secured to a pallet by shrink wrap or banding. Pallets must be a minimum size of 40"x40".

2. Full truckload quantities of broadloom (>3,000 yds) should be rolled and secured. The rolls should be neatly placed and stacked in the trailer.
3. The carpet must be accumulated and kept dry for shipping and processing. Wet carpet will not be accepted.
4. Containers must be clean of any non-carpet debris, i.e. construction waste, cardboard boxes or trash.
5. Material must not contain tac strips or metal staples.
6. Material must not contain mold or mildew.
7. Material must not contain vinyl asbestos or adhesives containing asbestos.

D. Repurposing of carpet material

1. Approval of the material for possible donation will be determined at the job site or upon tile submittal.
2. Material will need to be palletized and shrink wrapped. Minimum pallet size is 40"x40".

Material Loading: Shipper must load material on the carrier; drivers will not assist. Notification must be given prior to quote submittal of any special requirements such as liftgate, small trucks, etc. Additional fees will apply.

Processing: All possible recycling options must be clearly presented and/or submitted on paper subsequent to job start. The accepted reclamation option must be approved in writing by the party requesting the services.

Certification: A certificate verifying the reclamation of the carpet and the pounds of material diverted from the landfill will be furnished upon request.

Interface, Inc. reserves the right to refuse any load or impose penalties for loads outside these guidelines. A charge of **\$0.25 cents per pound** may be levied to any Interface customer for non-compliance to the above listed terms and conditions.

Less than full truckload quantities will be scheduled depending on freight consolidation.

Minimum truckload – 25,000 lbs
(5,000 yds broadloom, 2,500 yds tile)

Maximum truckload – 40,000 lbs
(8,800 yds broadloom, 4,000 yds tile)

As per the ReEntry matrix, there is no charge for full truckloads of approved vinyl material. For less than full truckloads, rates will apply. Non vinyl tile and broadloom will incur freight charges and processing fees.

Please contact ReEntry at 1-888-733-6873 or 1-800-336-0225, ext. 6504 to arrange pickup of material. Email: reentry@interface.com