

## ReEntry® Specification

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### 1.1 Scope of Work

Owner specifies that existing carpet and existing carpet waste be recycled in the best possible manner. A reclamation plan will be submitted that will provide directions for the reclamation of recyclable carpet at the job site. "Environmentally friendly" carpet recycling methods should be performed subsequent to job completion. In this case, "environmentally friendly" methods consists of either:

1. Recycling - turning waste materials into new materials of the same value, such as vinyl backing into vinyl backing.
2. Upcycling - involves turning waste materials into more valuable products.
3. Downcycling - creates less valuable products from waste materials. Turning nylon face fibre into car parts or carpet padding, including nylon face fibre in recycled backings, or using carpet for waste-to-energy are good examples of downcycling.
4. Repurposing - allows a product to be reused by an organization or individual.

### 1.2 Description of Services

Collection (Labour): Carpet must be removed from the existing installation and prepared for delivery to depot based on the type of material and reclamation option selected. Specifications for removal from the job site are as stated:

#### A. Removal of carpet tile for recycling

1. Approved carpet tile must be palletized and secured for shipping, i.e. shrink wrap, banding, strapping. Pallets must be a minimum size of 40"x40" and stacked approximately 54" high.
2. Pallets cannot be double stacked on the trailer.
3. Tile must be kept dry and free of any moisture damage.
4. Trailers must be clean of any non-carpet debris, i.e. construction waste, cardboard boxes, trash.
5. Material must not contain mould or mildew. Wet carpet will not be accepted.
6. Material must not contain vinyl asbestos or adhesives containing asbestos.
7. Baled material will not be accepted.

#### B. Removal of performance broadloom for recycling

1. Approved performance broadloom should be cut into 40"x40" squares, stacked to a maximum of 60" high and secured to a pallet by shrink wrap or banding. Pallets must be a minimum size of 40"x40".
2. Performance broadloom must be kept dry and free from moisture damage.
3. Trailers must be clean of any non-carpet debris, i.e. construction waste, cardboard boxes, trash.
4. Material must not contain mould or mildew.
5. Material must not contain vinyl asbestos or adhesives containing asbestos
6. Baled material will not be accepted.

#### C. Removal of broadloom carpet for recycling

1. Approved broadloom should be cut into 40"x40" squares, stacked to a maximum of 60" high and secured to a pallet by shrink wrap or banding. Pallets must be a minimum size of 40"x40".
2. The carpet must be accumulated and kept dry for shipping and processing. Wet carpet will not be accepted.

3. Containers must be clean of any non-carpet debris, i.e. construction waste, cardboard boxes or trash.
4. Material must not contain tac strips or metal staples.
5. Material must not contain mould or mildew.
6. Material must not contain vinyl asbestos or adhesives containing asbestos.

#### D. Repurposing of carpet material

1. Approval of the material for possible donation will be determined at the job site or upon tile submittal.
2. Material will need to be palletized and shrink wrapped. Minimum pallet size is 40"x40".

**Material Loading and Delivery:** Shipper must load material on the carrier of choice and ship prepaid to depot location specified by the ReEntry Help Desk at point of project registration. All material must be organized according to ReEntry Packaging Guidelines\*.

**Processing:** All possible recycling options must be clearly presented and/or submitted on paper subsequent to job start. The accepted reclamation option must be approved in writing by the party requesting the services.

**Certification:** A certificate verifying the reclamation of the carpet and the amount of material diverted from the landfill will be furnished upon request. Certificate will be issued per project.

Interface, Inc. reserves the right to refuse any load or impose penalties for loads outside these guidelines. A charge of **\$0.25 cents per pound** may be levied to any Interface customer for non-compliance to the above listed terms and conditions.

The Interface Canada ReEntry Program accepts Interface carpet tile, broadloom and non Interface carpet tile from projects where Interface carpet tile is being installed. In some cases Interface carpet tile may be accepted even when the replacement flooring is not Interface carpet tile. Prior approval is required and a processing fee\*\* will be charged.

Please contact the ReEntry Help Desk at 1.855.553.6879 to register project.

\* ReEntry Packaging Guidelines will be provided at point of project registration by the ReEntry Help Desk.

\*\* ReEntry processing fee supports the transportation and non landfill disposal of materials.